

# **A Prototype Development of Reliable Sensor Network Based Structural Health Monitoring System For Railway Bridges**



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# Outline



- **Introduction**
- **Application Details and Design**
- **Transport Protocol**
- **Experiments and Results**
- **Past and Related Work**
- **Conclusion and Future Scope for Work**

# Introduction

- Motivation
- Problem Statement
- Requirements and Challenges
- Thesis Contributions

# Motivation



- India has **1,20,000 railway bridges** spread over large geographical regions
- **40 % of these are over 100 years old** and many are weak and in distressed condition
- With the passage of time railway **equipment loads increased** over bridge design values
- Critical to monitor the health of these bridges to ensure safety

## Existing Techniques

- Mostly **wired solutions**, equipment is expensive and bulky
- Large setup time, requires expertise in technically trained manpower
- Maintenance problems as with any wired solution

# Problem Statement

*"Design and develop an automated, easily deployable sensor network based structural health monitoring system, which acquires the vibration data of a remotely located railway bridge and reliably transfer it to the central repository "*

# Requirements & Challenges

## Requirements

- Acquire vibration data with **high fidelity**
- Frequency band of vibration data **0.25 to 20 Hz**
- Acquire data for **minimum 40 seconds**
- Vibration data need to be **synchronized** within certain error band
- **Reliable transfer** of data
- **Analysis** of acquired data
- **Minimum** maintenance

## Challenges

- Conserve power
  - Make node sleep wakeup
  - Low power hardware
- Event Detection
- Keep nodes connected
- Mobile data transfer
- Limited capabilities of the platform

# Thesis Contributions

- Design and implementation of **DMA based data acquisition** system which provide high fidelity
- Design and implementation of application specific **reliable transport protocol** for transfer of data both in static and mobile mode
- Design and development of **data analysis tools**, meeting the requirement of structural engineers
- Design and development of **debugging tool**
- Study of **compression techniques** for their applicability in BriMon
- **Integration** of above elements with the elements developed by Phani Kumar Valiveti
  - Routing
  - Event detection
  - Time synchronization
  - Sleep wakeup

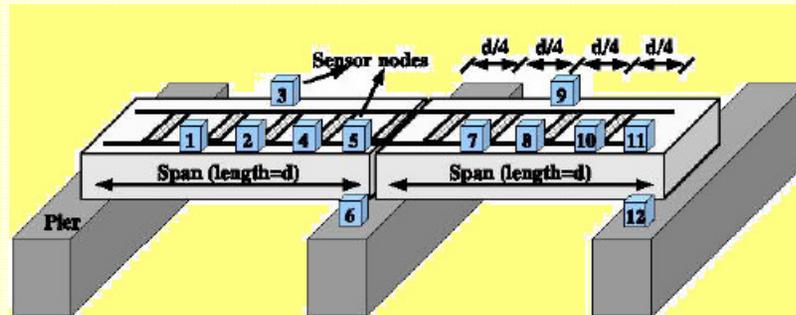
# Application Architecture

- Application details
  - What and where to measure
  - Short term monitoring
  - Long term monitoring
- Long term monitoring design
- Hardware
- Data acquisition system
- Data compaction and compression
- Debugging tool
- Data analysis tool

# Application Details

## What and where to measure

- Forced and free vibrations of the bridge
- Placement of sensors on the bridge



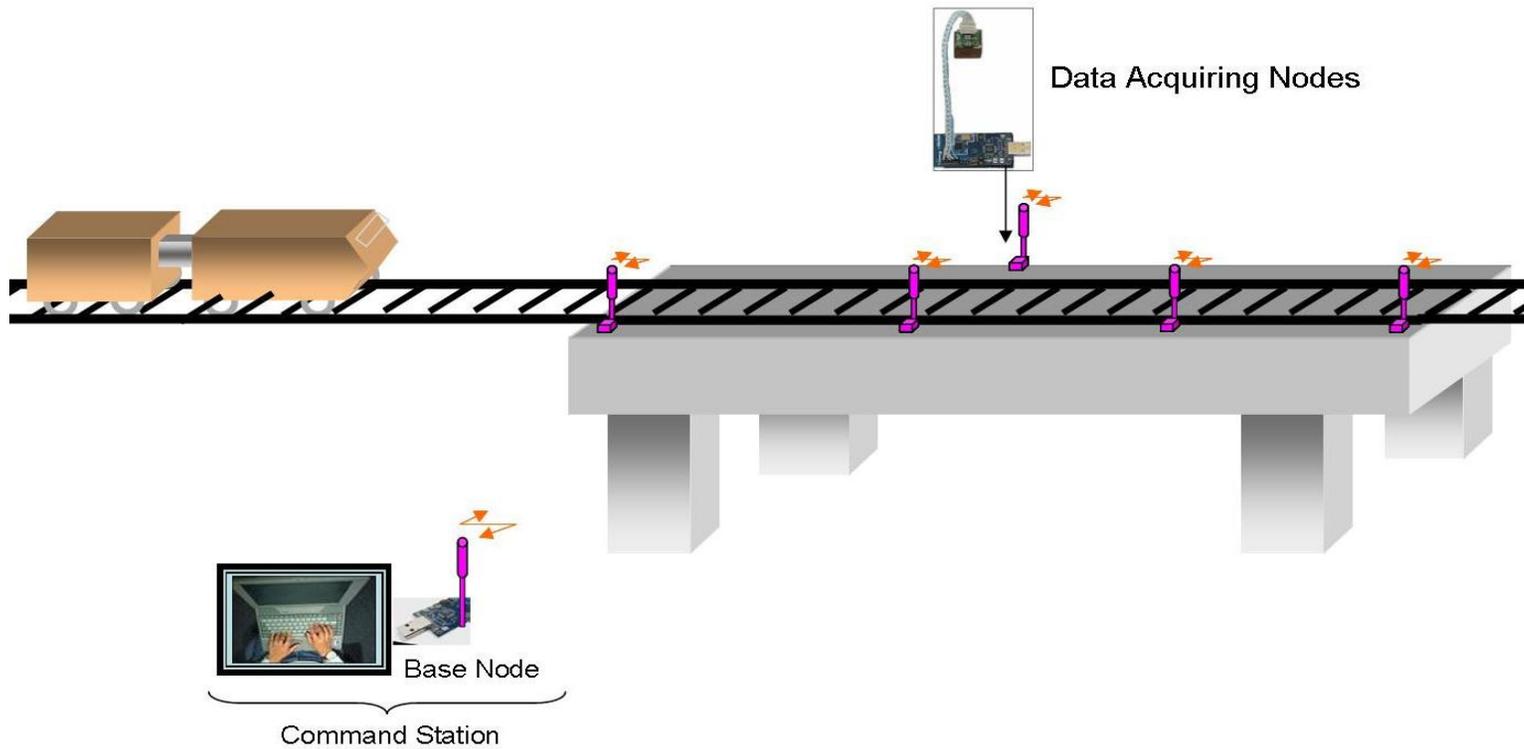
## Short term monitoring

- Monitor the bridge for short duration
- On site analysis of the data
- Manual operation

## Long term monitoring

- Monitor the bridge for long duration
- Event detection, sleep wakeup
- Data transferred to data analysis centre
- Automatic operation

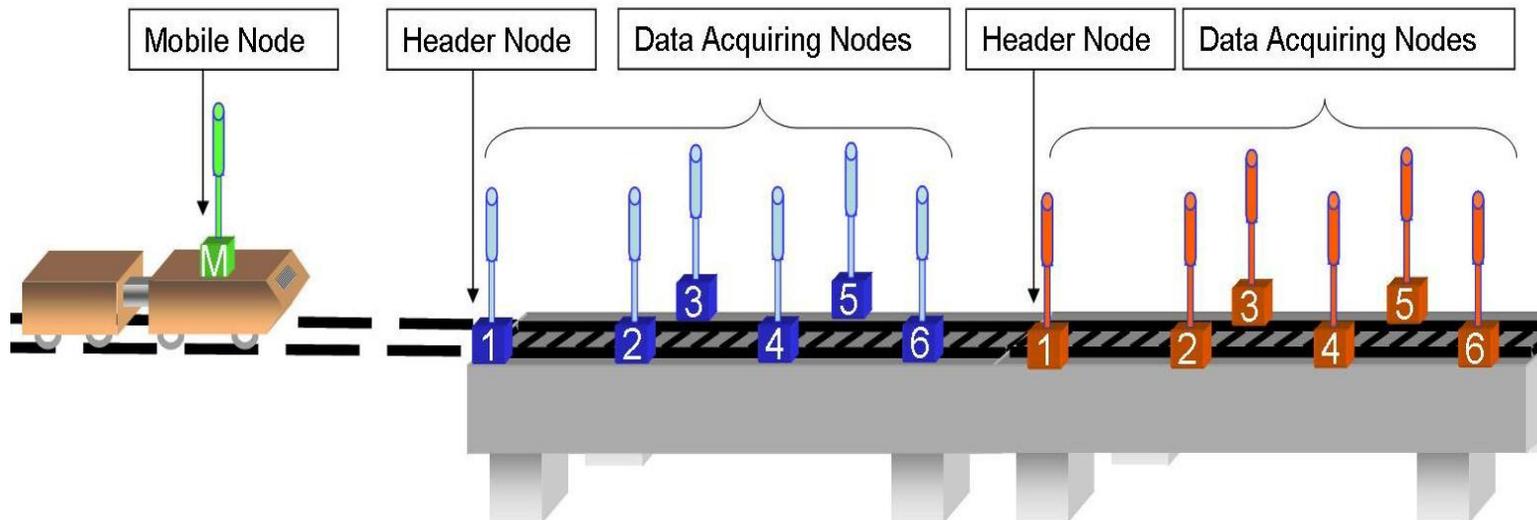
# Short Term Monitoring



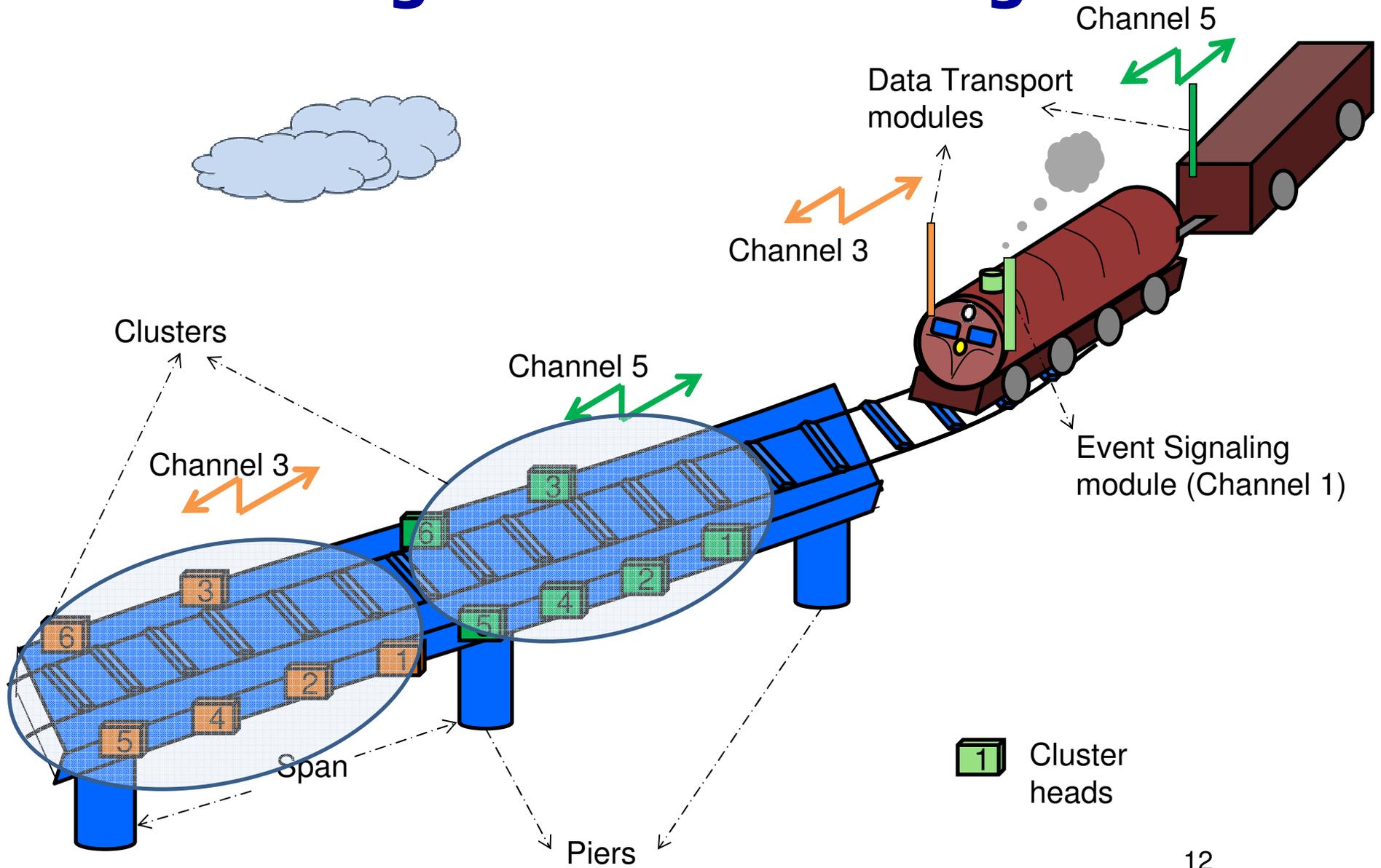
# Long Term Monitoring

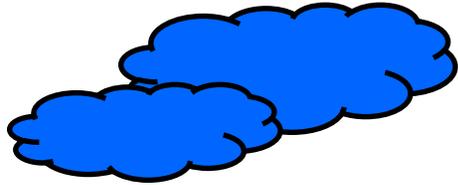
## Challenges

- Event detection
- Time synchronization
- Mobile data transfer

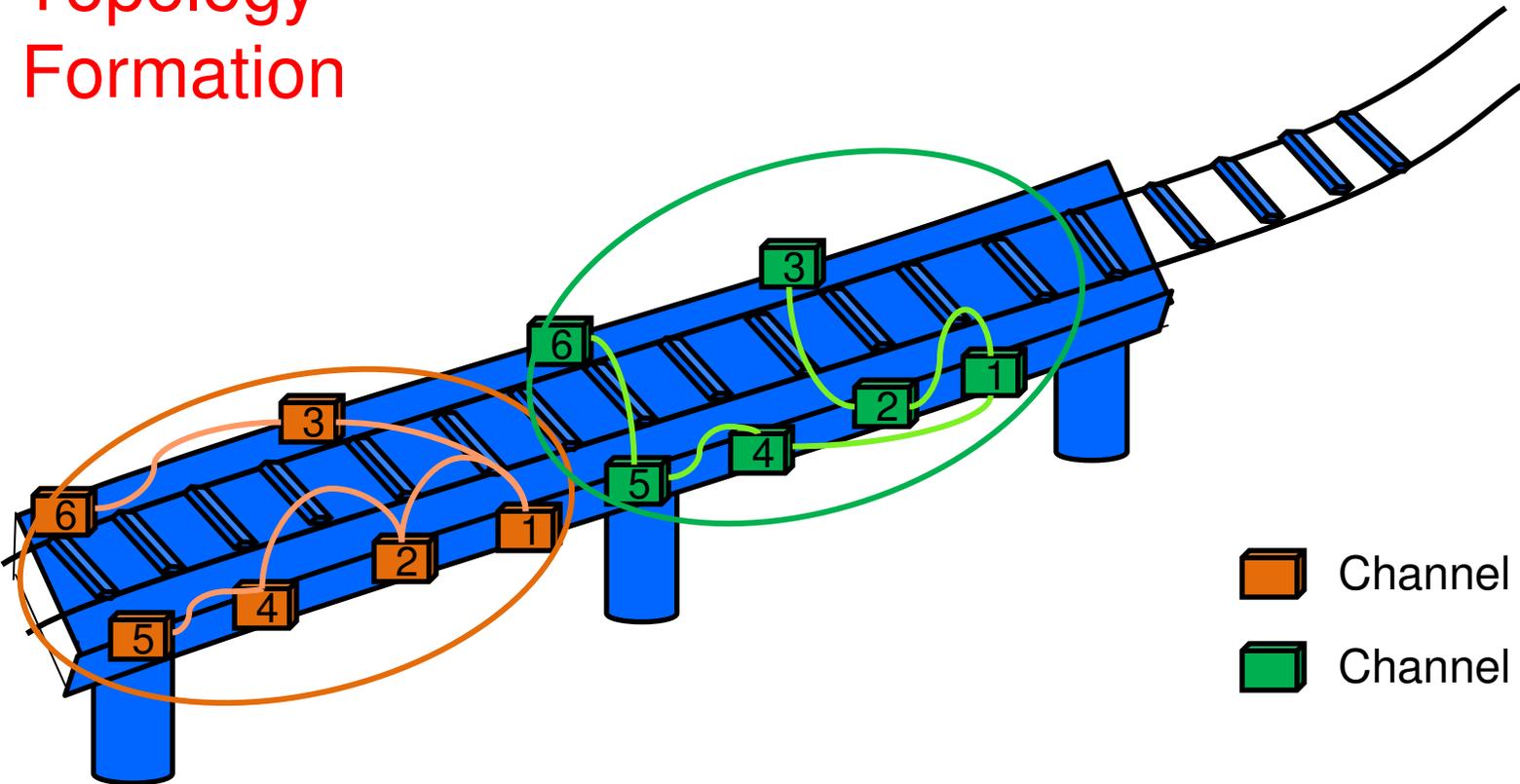


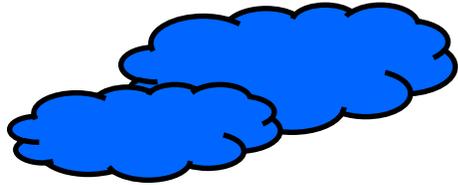
# Long Term Monitoring



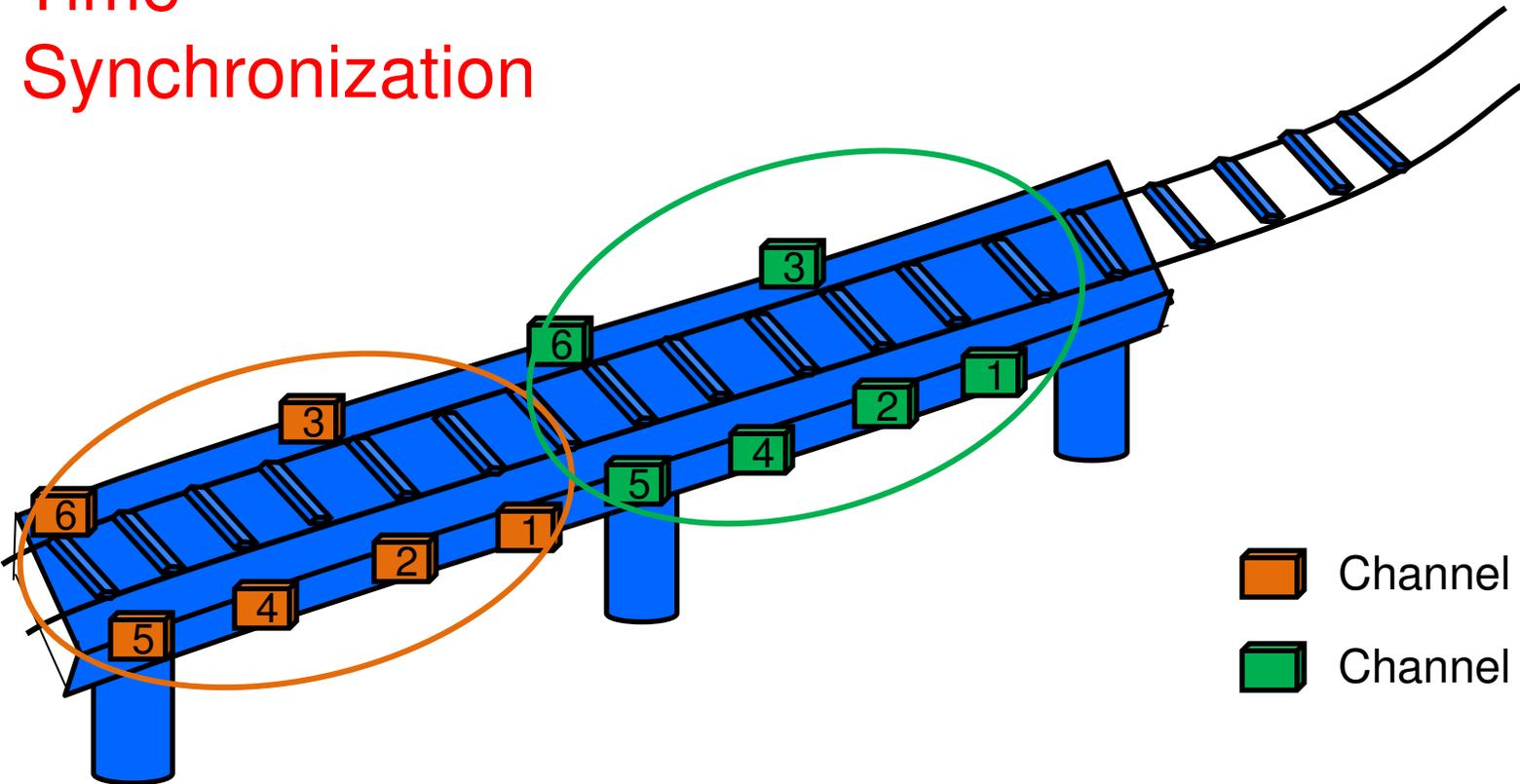


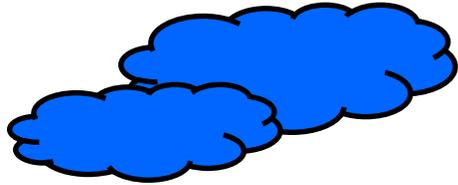
# Topology Formation



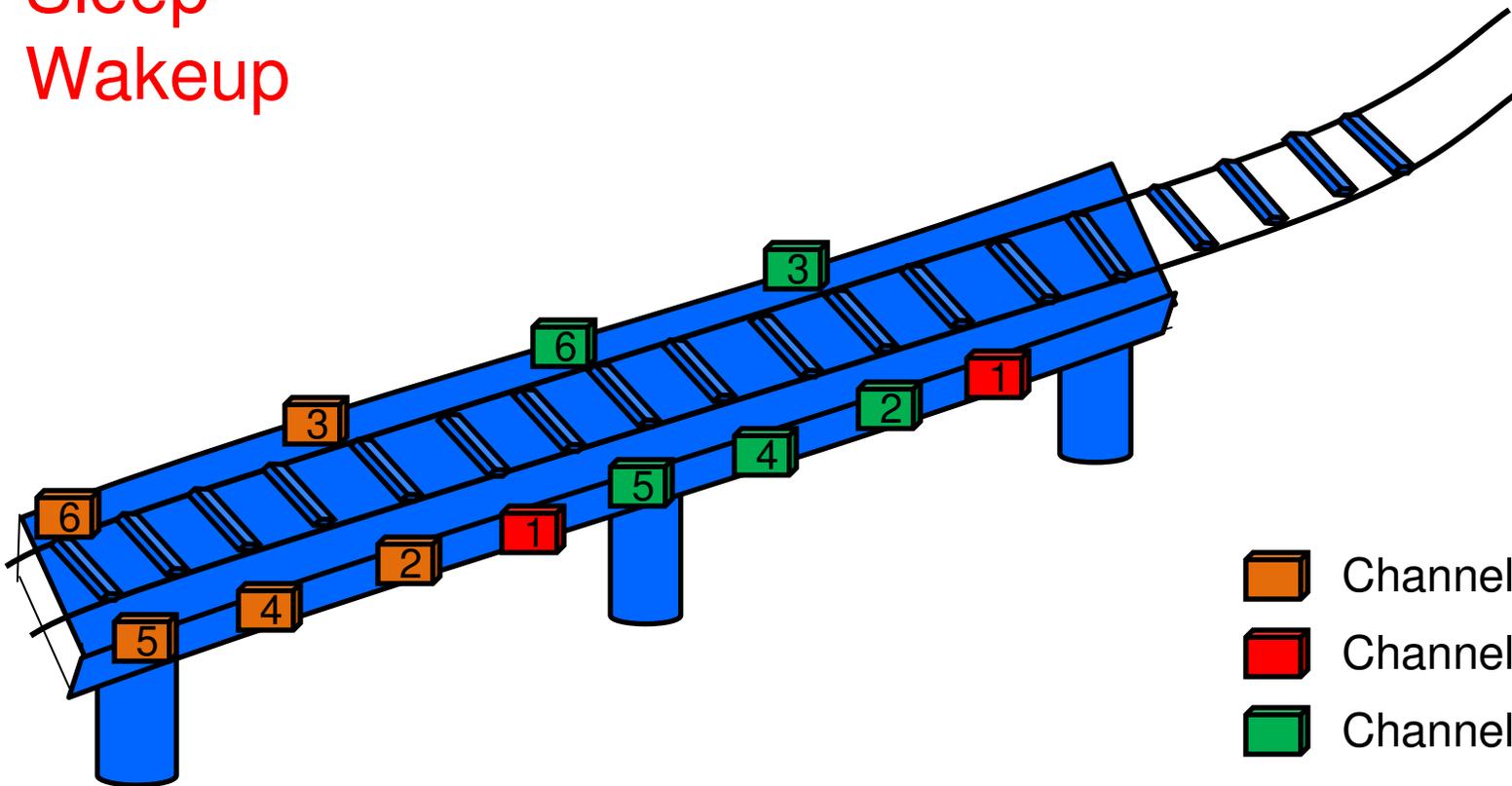


# Time Synchronization

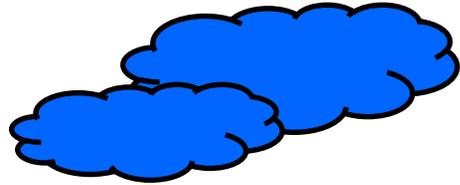




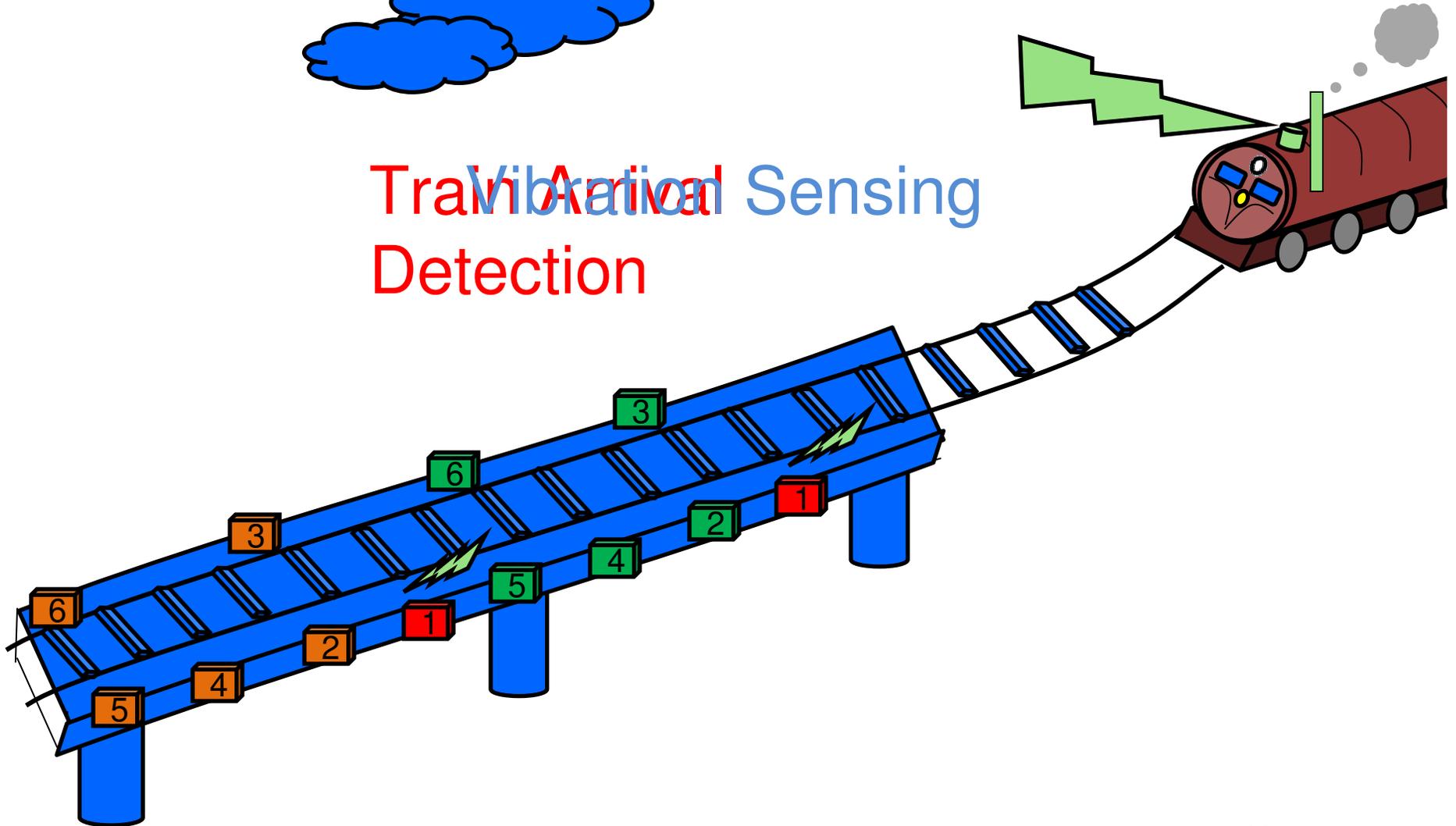
# Sleep- Wakeup

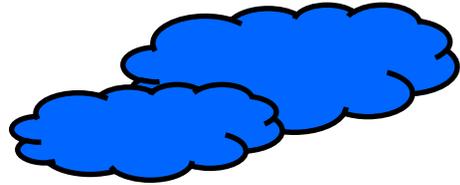


-  Channel 3
-  Channel 1
-  Channel 5

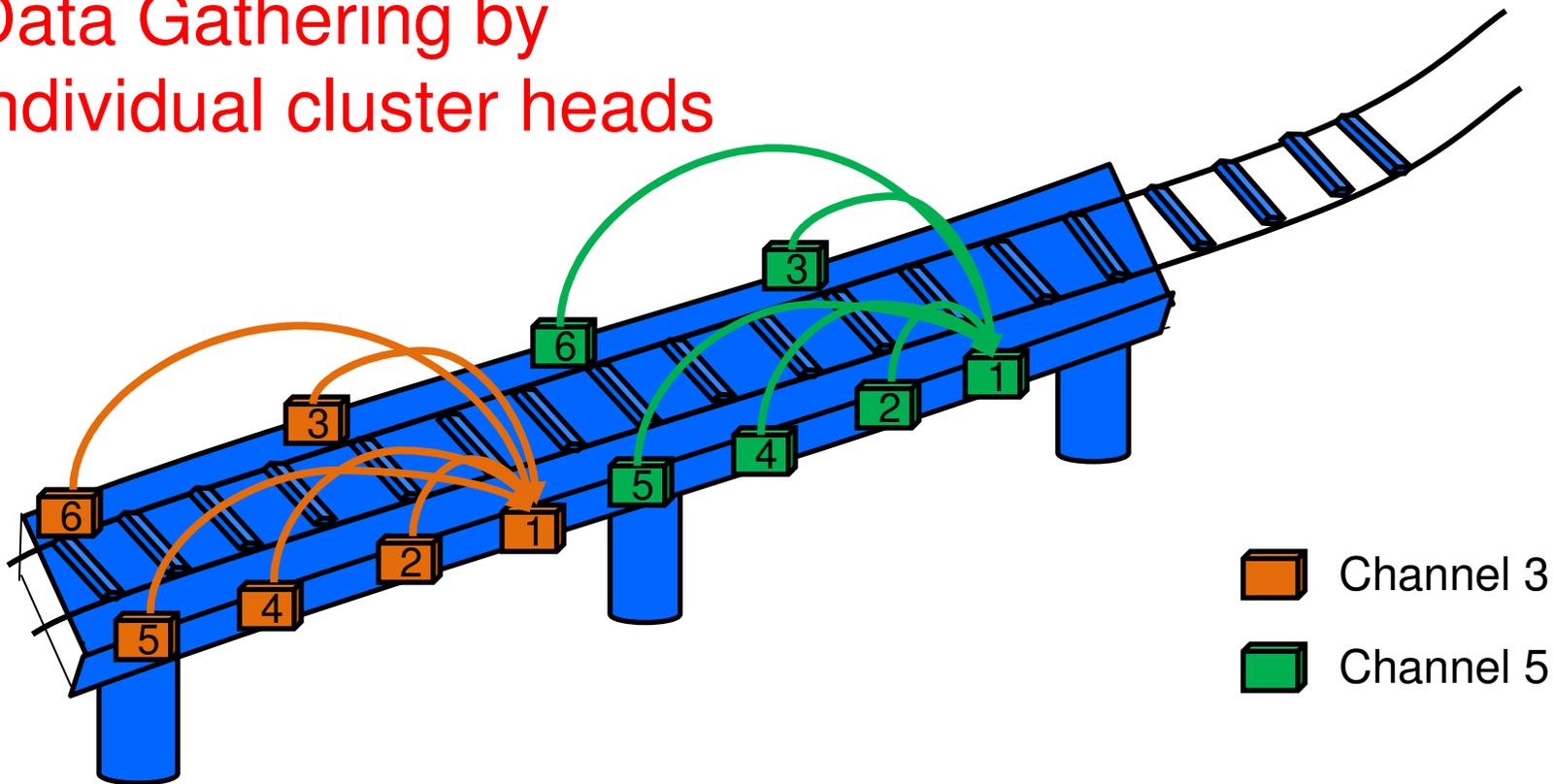


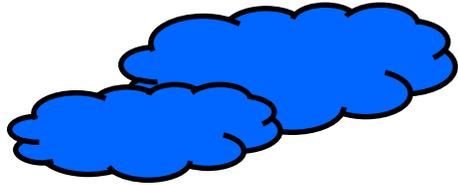
# Train Arrival Sensing Detection



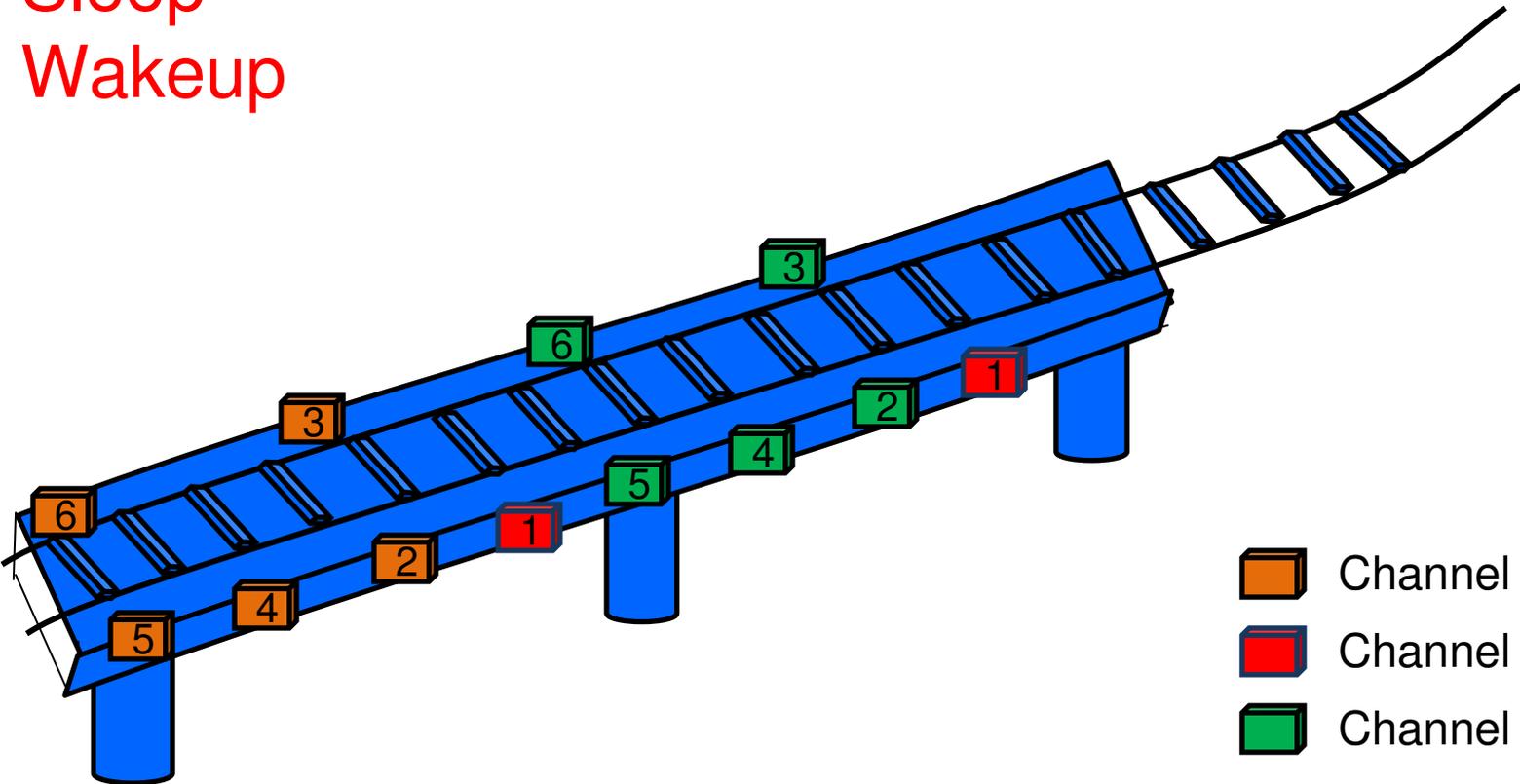


## Data Gathering by individual cluster heads

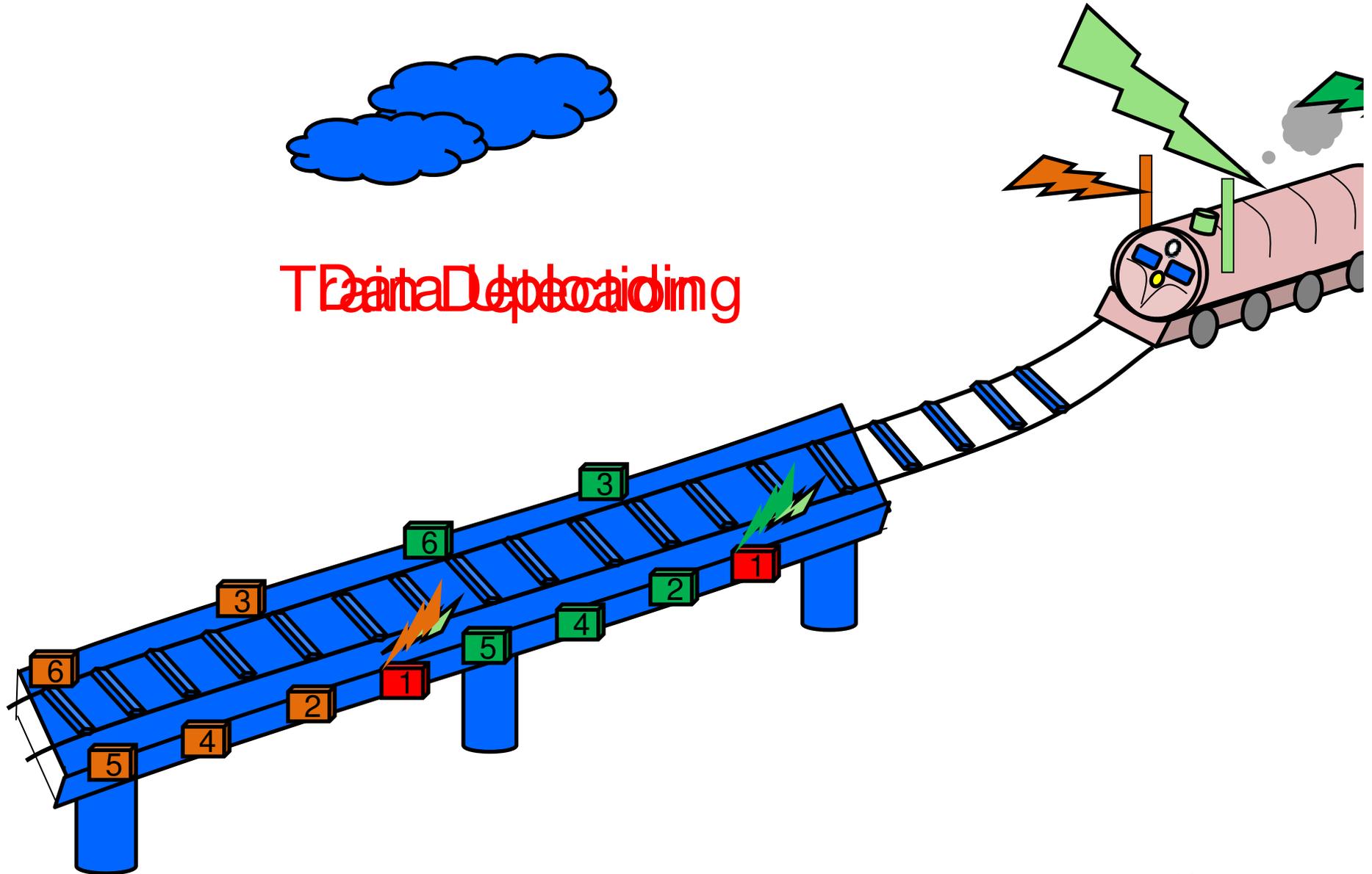


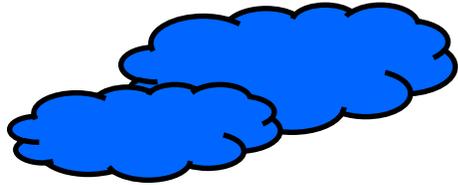


# Sleep- Wakeup

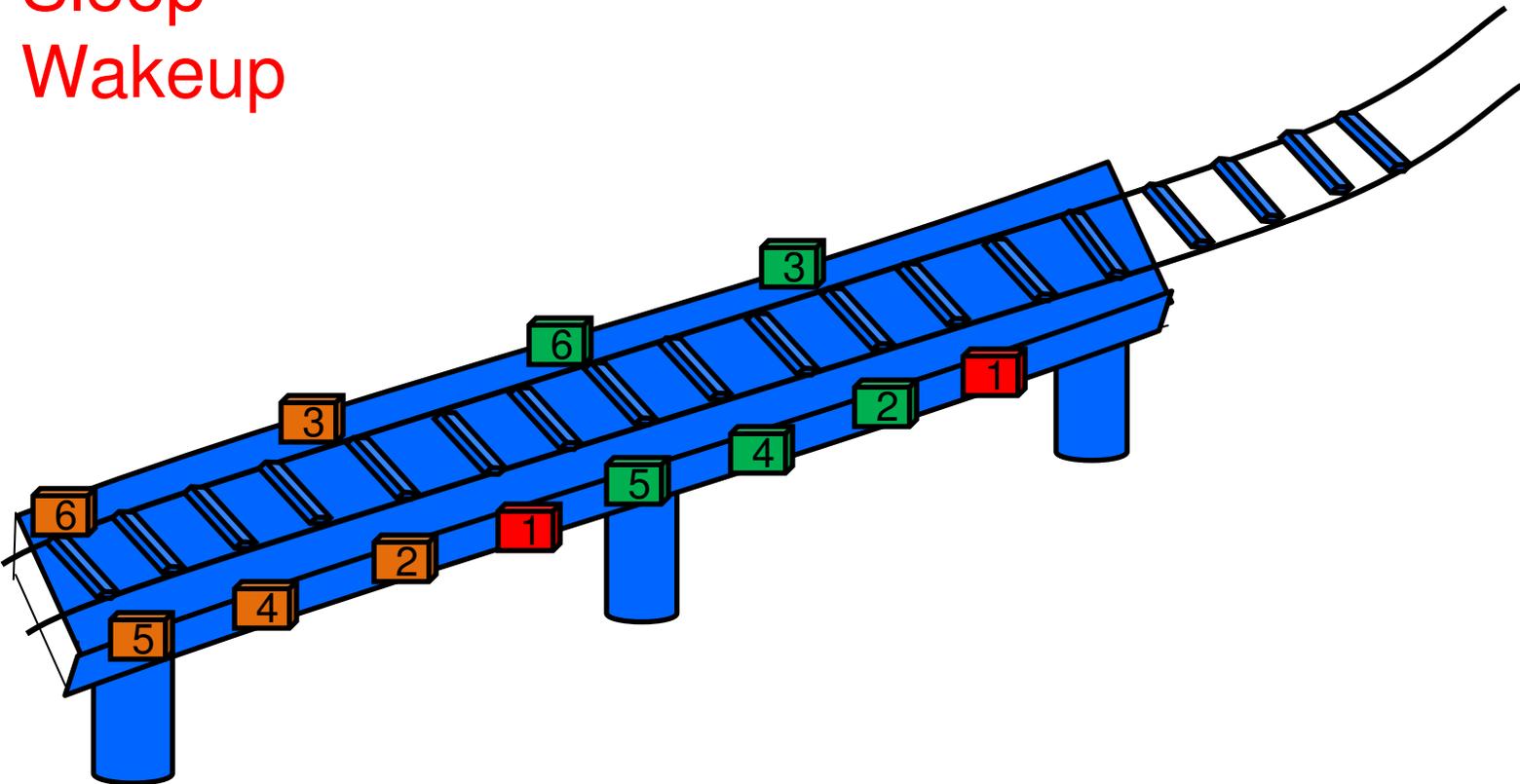


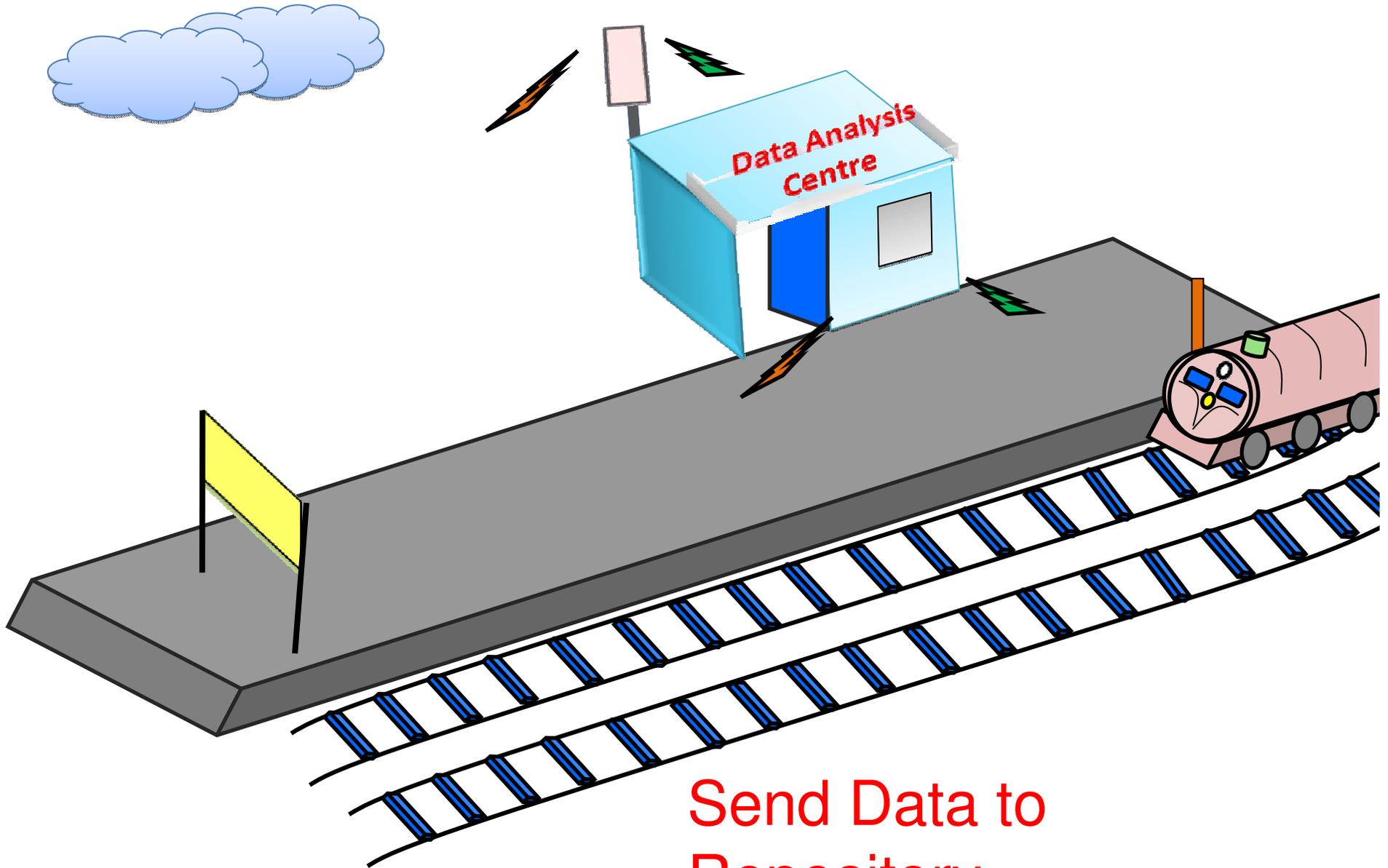
# Train Data Deception





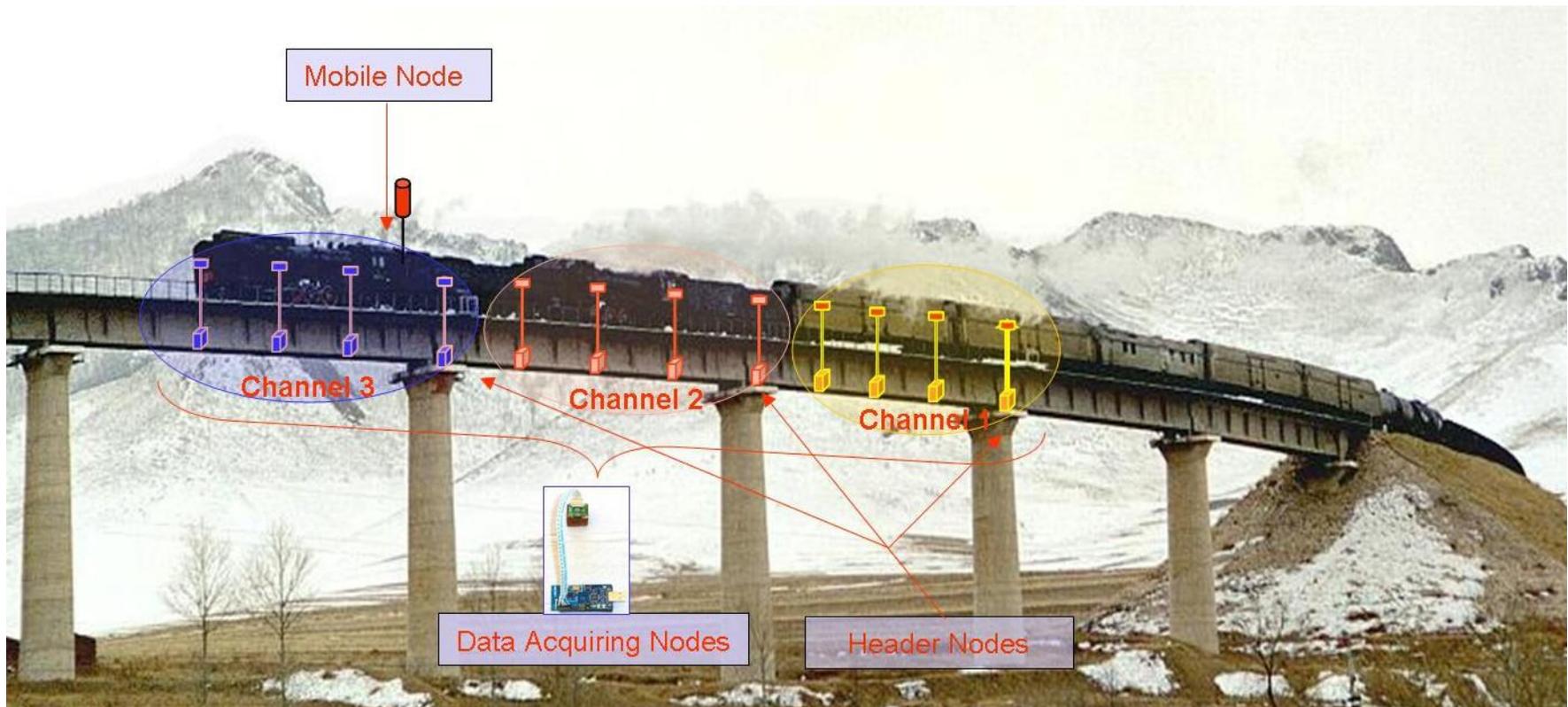
# Sleep- Wakeup





Send Data to  
Repository

# Deployment Long Term Monitoring



# Hardware

## Accelerometers

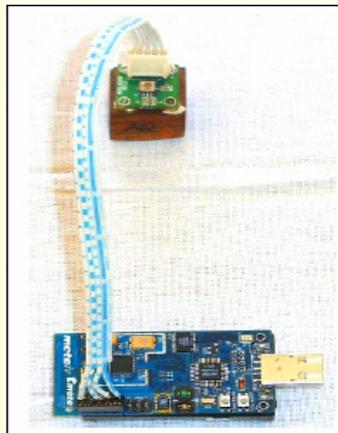
Parameter	ADXL203	MMA7260Q
Company	Analog Devices	FreeScale Semiconductors
Package	8-Terminal Ceramic LCC	16-pin QFN
No of axis	2	3
Resolution	1mg	-
Sensitivity	1000mV/g	800mV/g
Noise performance	$110\mu\text{g}/\sqrt{\text{Hz}}$	$350\mu\text{g}/\sqrt{\text{Hz}}$
Bandwidth	0.5-2500Hz	XY-350Hz Z-150Hz
Acceleration range	$\pm 1.7\text{g}$	$\pm 1.5\text{g}, \pm 2\text{g}, \pm 4\text{g}, \pm 6\text{g}$
Supply voltage	2 to 5 V	2.2 to 3.6V
Output voltage at 0g	2.4V-2.6V	1.485V-1.815V
Current consumption	700 $\mu\text{A}$	500 $\mu\text{A}$

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# Hardware

## Tmote

- 250kbps, 2.4GHz IEEE 802.15.4 Chipcon Wireless Transceiver
- 8MHz MSP430 microcontroller (10k RAM, 48k Flash)
- 1 MB external flash for data storage
- Integrated ADC, DAC, and DMA Controller
- Integrated onboard antenna with 50m range indoors / 125m range outdoors
- 16-pin expansion support and optional SMA antenna connector
- TinyOS support



# Data Acquisition System

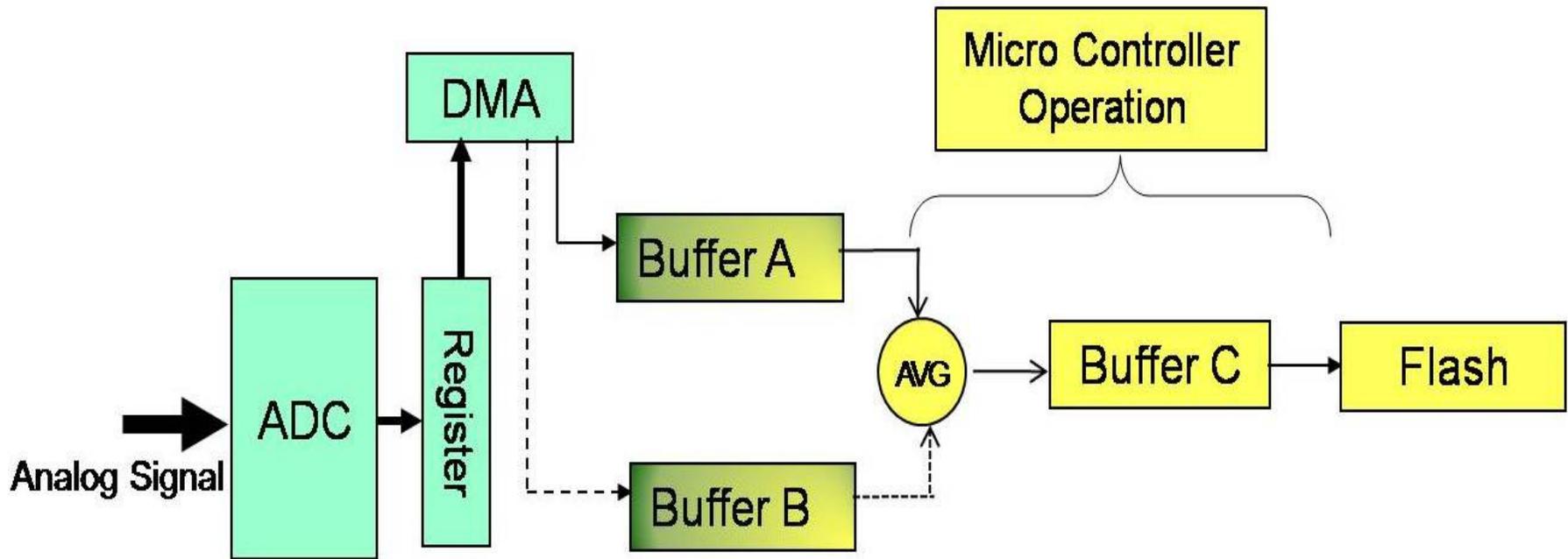
## Requirements

- Frequency band of interest **0.25Hz to 20 Hz**
- Sampling duration **minimum 40 seconds**
- **High fidelity** of acquired data
  - **10 milli g resolution**
  - **High frequency sampling**
- **Time synchronization** of samples

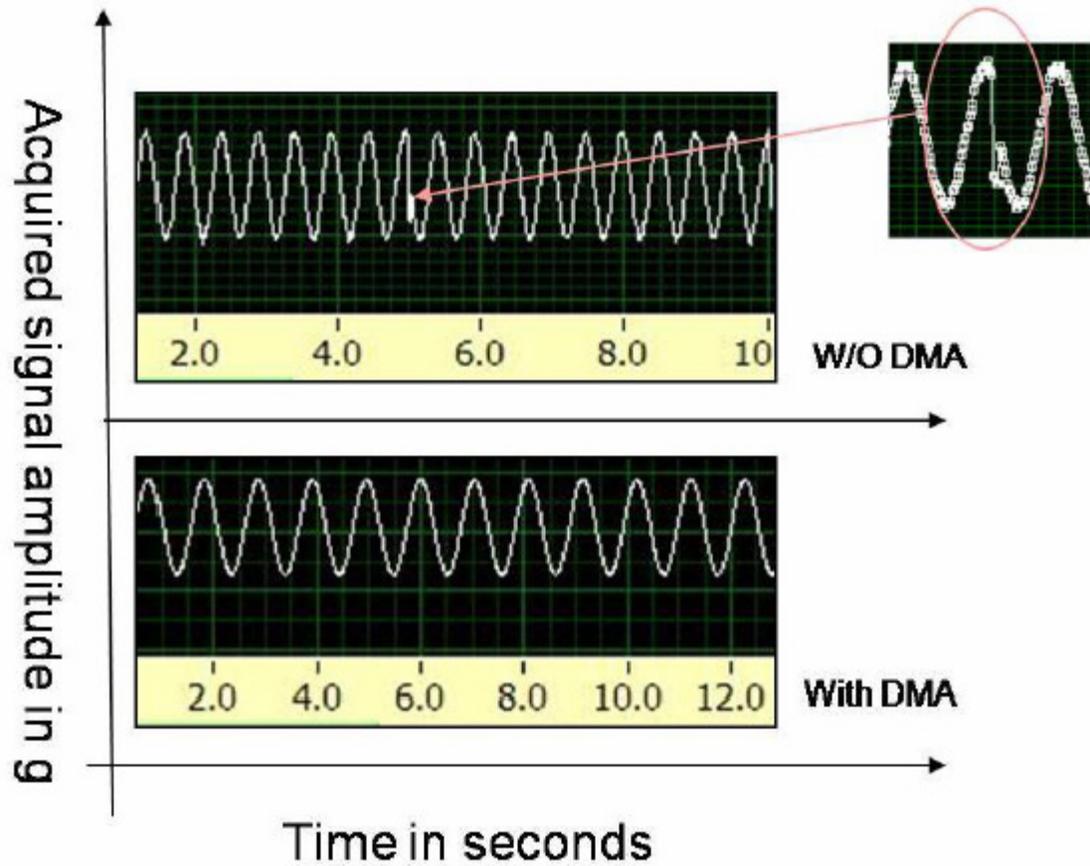
## Constraints and solution

- **Limited RAM** (10 KB) forces us to make use of both RAM buffers and flash for data acquisition
- **Only one ADC** (12 bit) on tmote , which is multiplexed between the channels acquired. The switching time more than 10 ms hence we acquire only one channel at a time
- **DMA based sampling** to prevent loss of data and also to reduce jitter among the samples

# DMA Based Data Acquisition



# DMA Based Data Acquisition

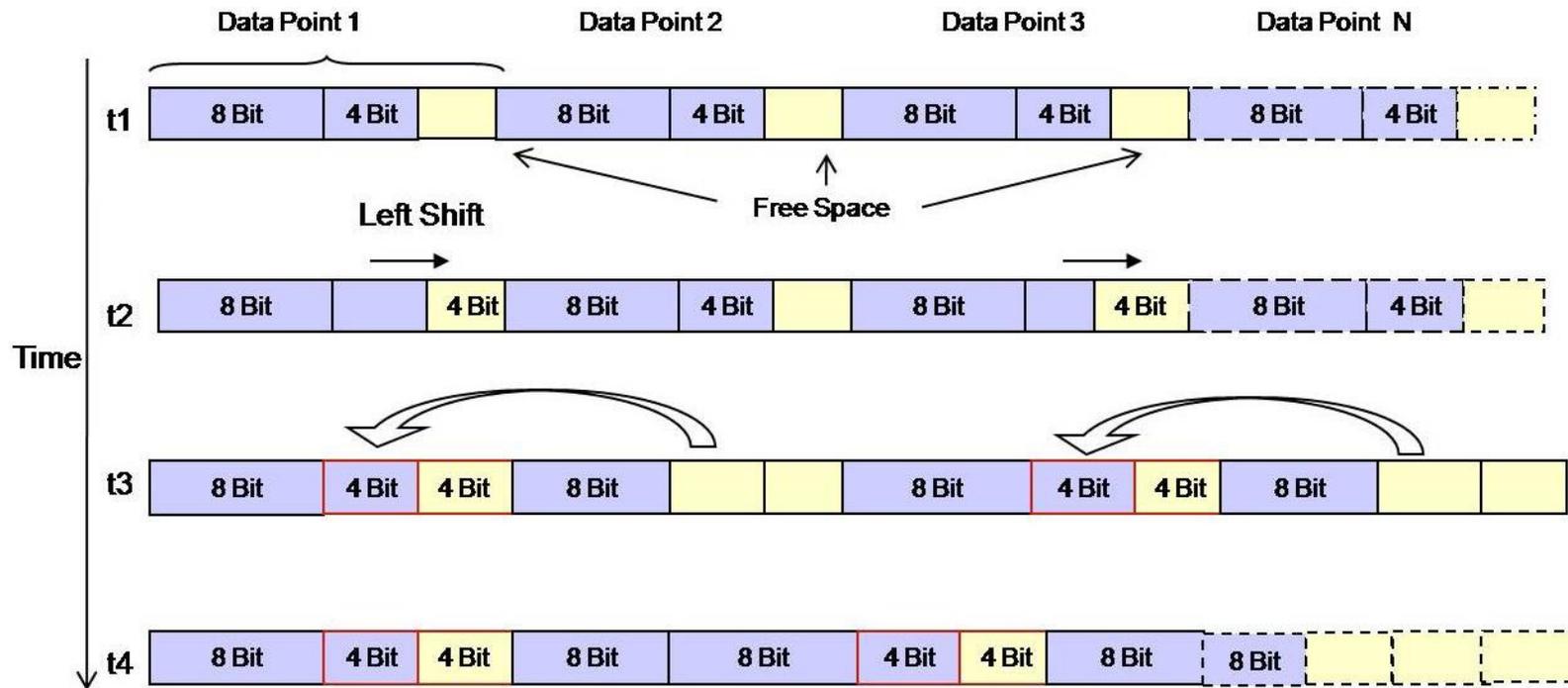


# Data Compaction and Compression

## Requirements

- Minimize the number of data transmission required
- Lossless compression

## Compaction



# Compression

## Techniques studied

- Delta encoding
  - Compression upto 50% when signal is of very low frequency but not suitable for frequency band  $> 5\text{Hz}$
  - 5 to 7% compression on sample bridge data
- Run length encoding
  - Useful when lot of repetition in data samples
  - Poor result on sample bridge data. Most of the time file was inflated.
- LZW
  - Dictionary based technique
  - Requires lot of memory. For example for 9 bit code words, it requires 4KB of memory for implementation.
  - Up to 19 % compression on sample bridge data

# Debugging Tool

- Used to test or debug the system when it is deployed. Some of the usages are
  - Test links between the nodes
  - Find node voltages of the nodes
  - Test the system for its functionality by issuing the commands from command station
- The tool consist of command station and base node

```
=====
Welcome To BriMon Control Panel
=====

Enter One Of The Option
-----

0-->TestLink          1-->Led On
2-->Led Off           3-->Collect Data
4-->Transmit Data     5-->Reinitialize System
6-->Format Flash      7-->Start Routing
8-->Exit              9-->Erase Flash
10->Get Node Voltages 11-->TIME_SYNC
12->Collect_Node_Log  13-->SET_LINK_THH

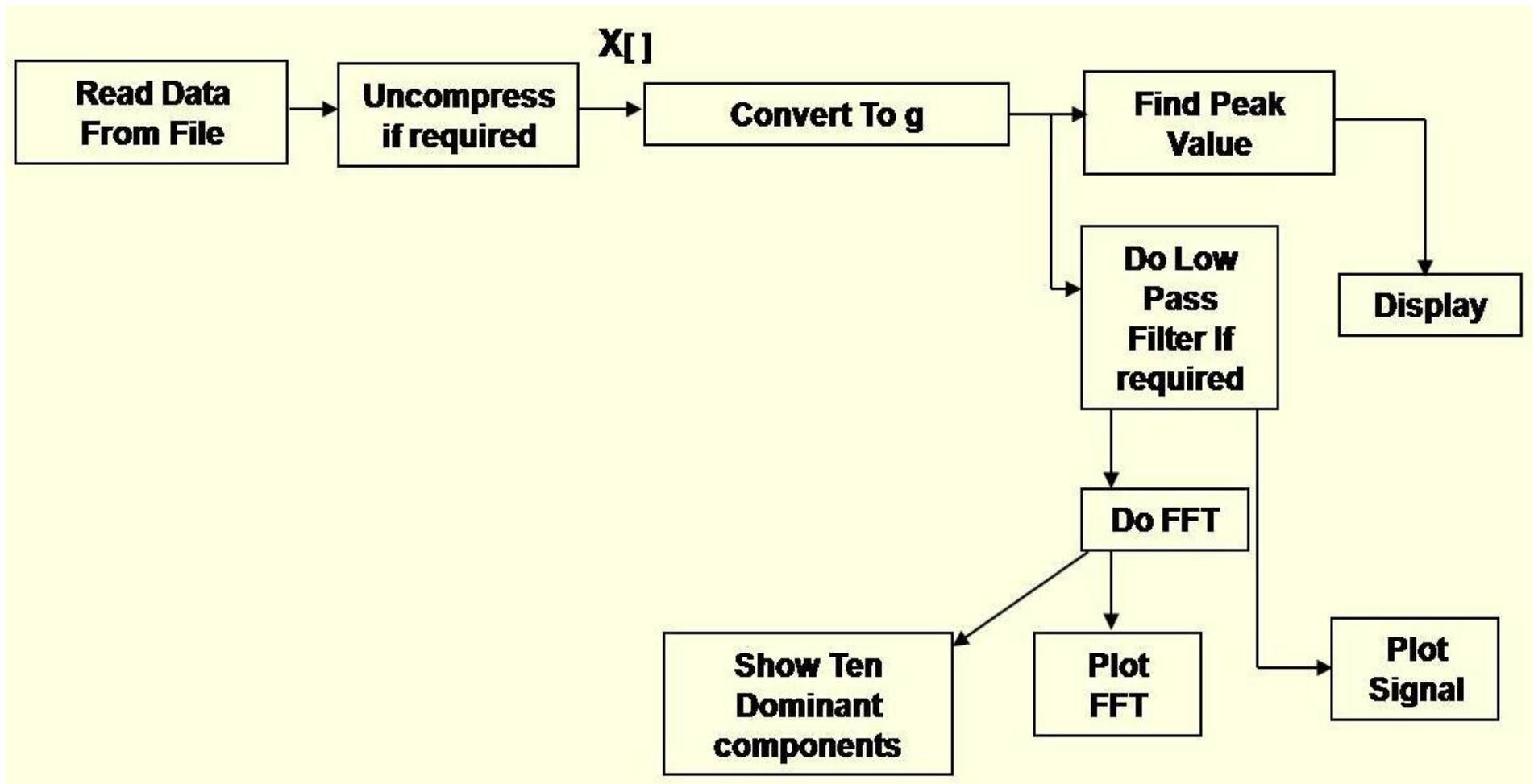
::
```

# Data Analysis Tool

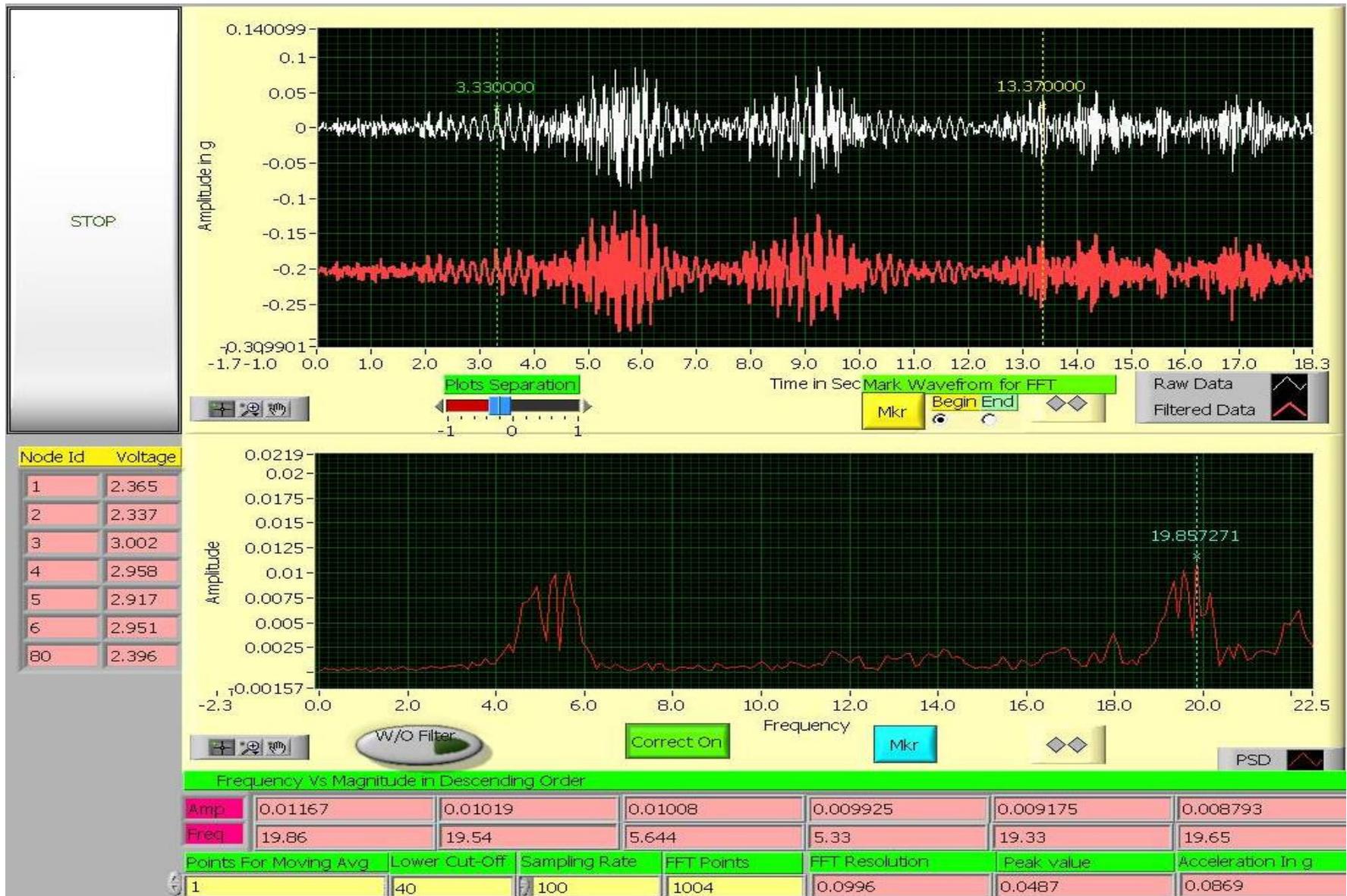
- Used for analysis of vibration data of bridge
- Some features of the tool are
  - Developed in **LabView 7.1**
  - User friendly **graphical user interface (GUI)**
  - Provision of **digital filter** with an option to enable or disable it
  - Provision to **select portion** of waveform for data analysis
  - Provide information both in **time and frequency** domain
  - Pick up data from input file
  - Accept input data as **compressed or uncompressed**
  - GUI has **view magnifying** options
  - Provision to select the sampling rate
  - The dominant frequency components of the waveform displayed along with their amplitudes.

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# Data Analysis Tool



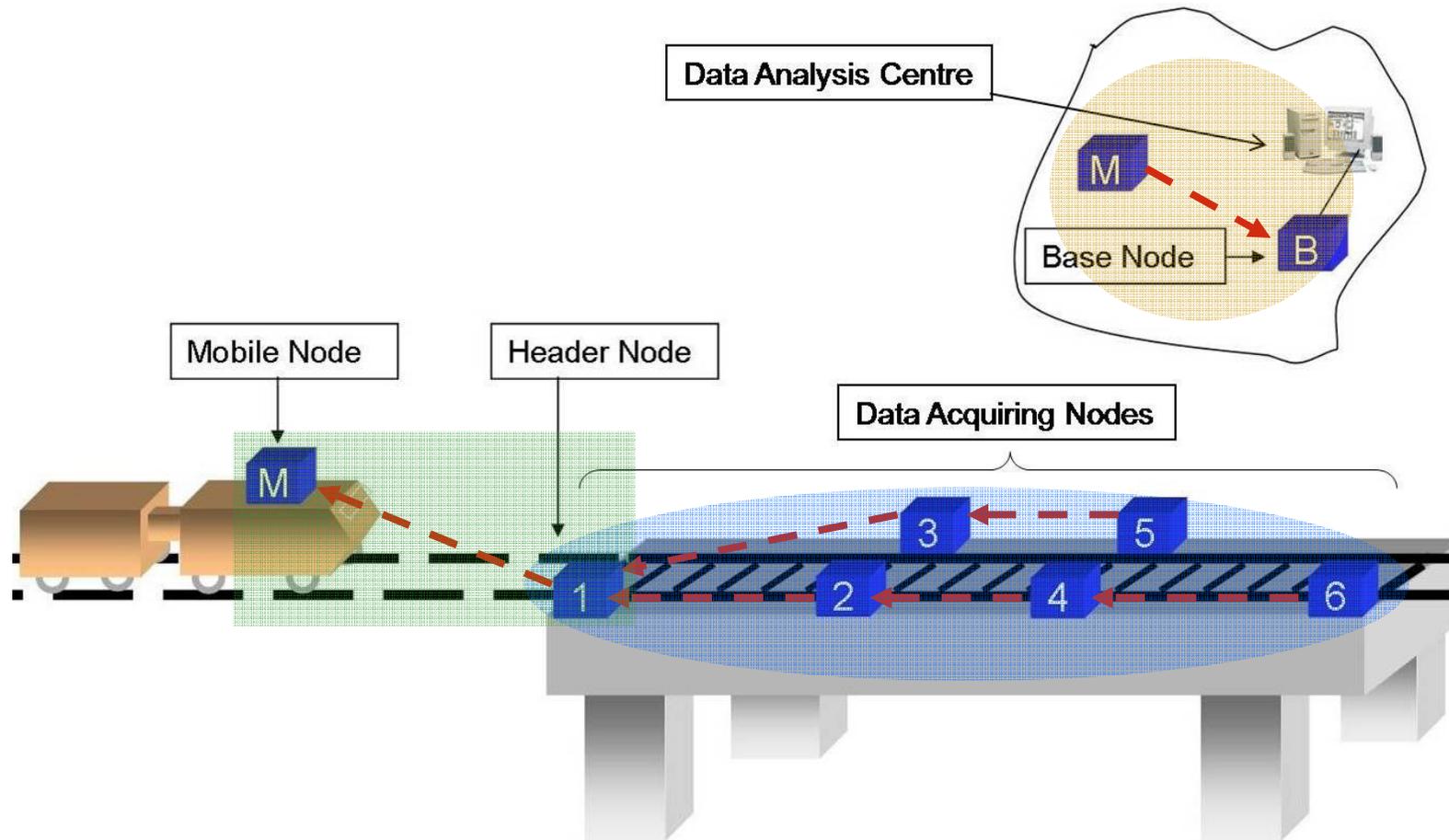
# Data Analysis Tool GUI



# Transport Protocol

- Application requirements and constraints
- Protocol description
- Flow control

# Application Requirement and Constraints



# Application Requirement and Constraints

## Constraints

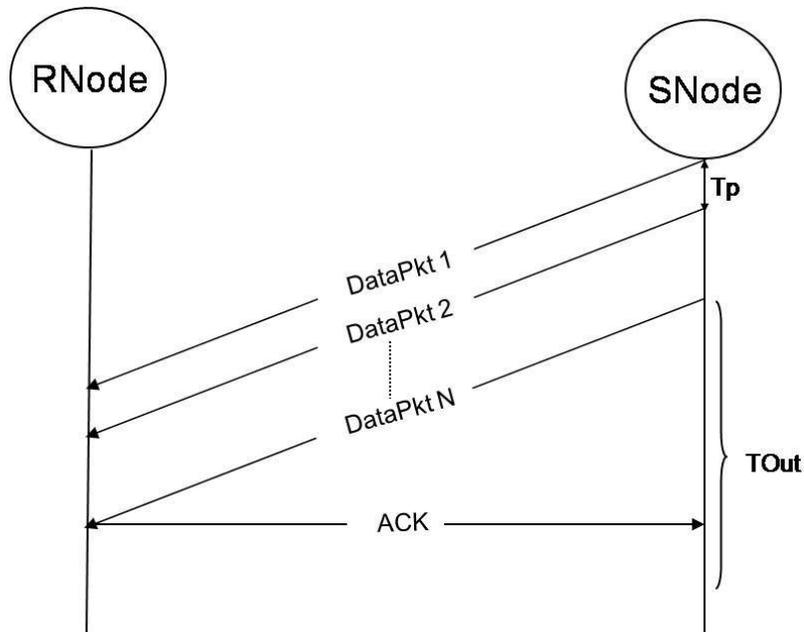
- **Limited RAM** (10 KB) so we make use of both RAM and flash for data transfer
- Flash and radio **share the same bus** so need for careful arbitration between them
- Problem of **flow control** due to which we need to have some inter packet pause between the packets transmitted

# Protocol Description

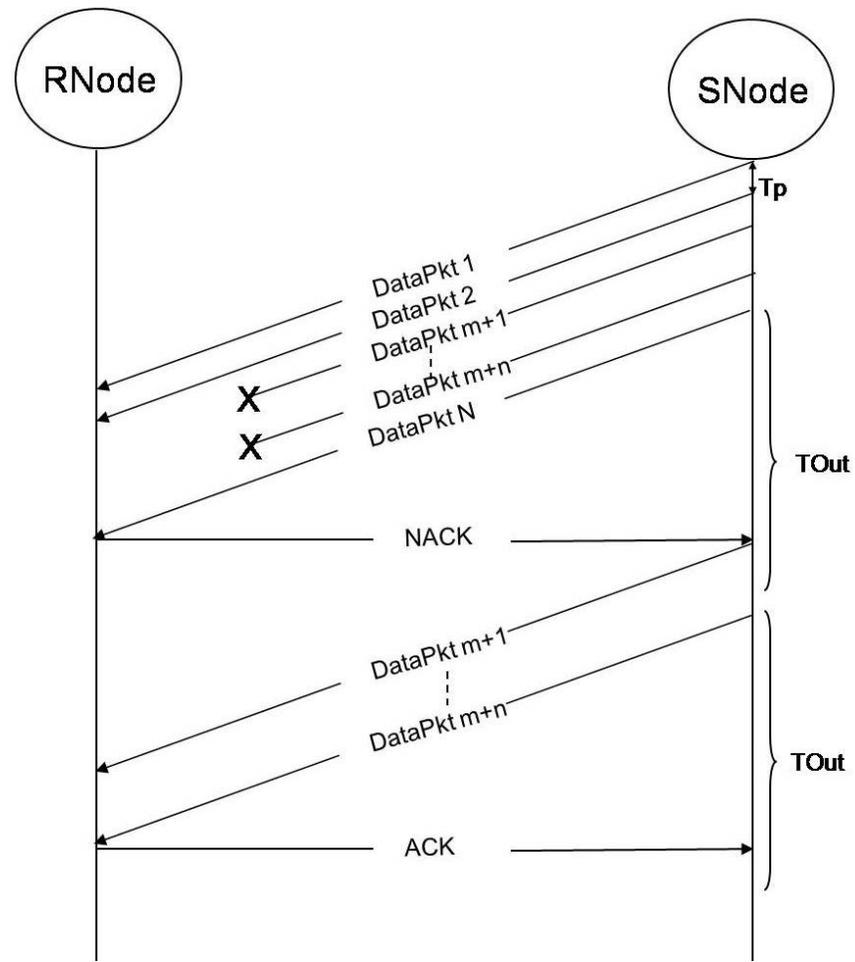
## Single hop data transfer mechanism

- Read block of data from flash
- Send block to the transport layer
- Transport layer divide the block into packets
- Packets send one after the other using SACK based technique
- At the receiver, the packets are received and assembled into block
- The block of data is then passed on to the application layer.
- The block is then written to the flash

# Single Hop Data Transfer Recovery of Lost Packets



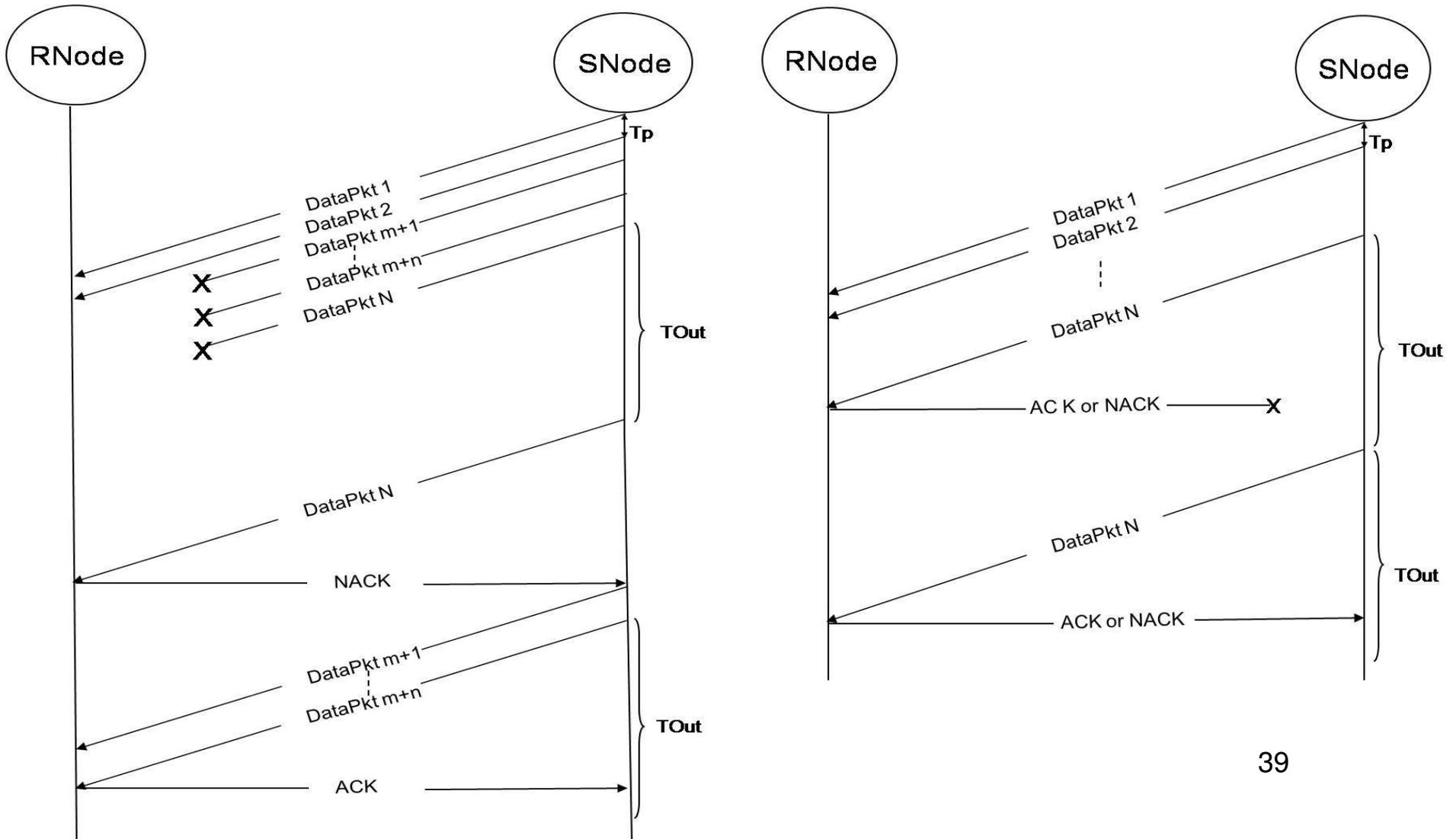
No loss of packets



Loss of packets

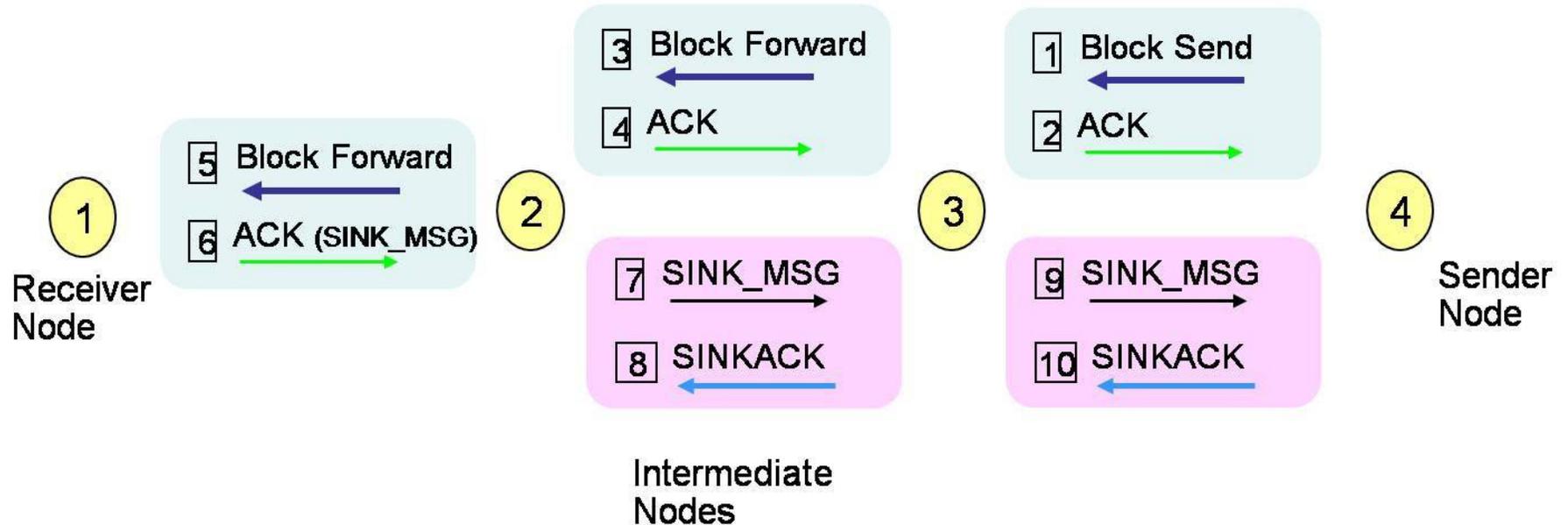
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# Single Hop Data Transfer Recovery of Lost Packets

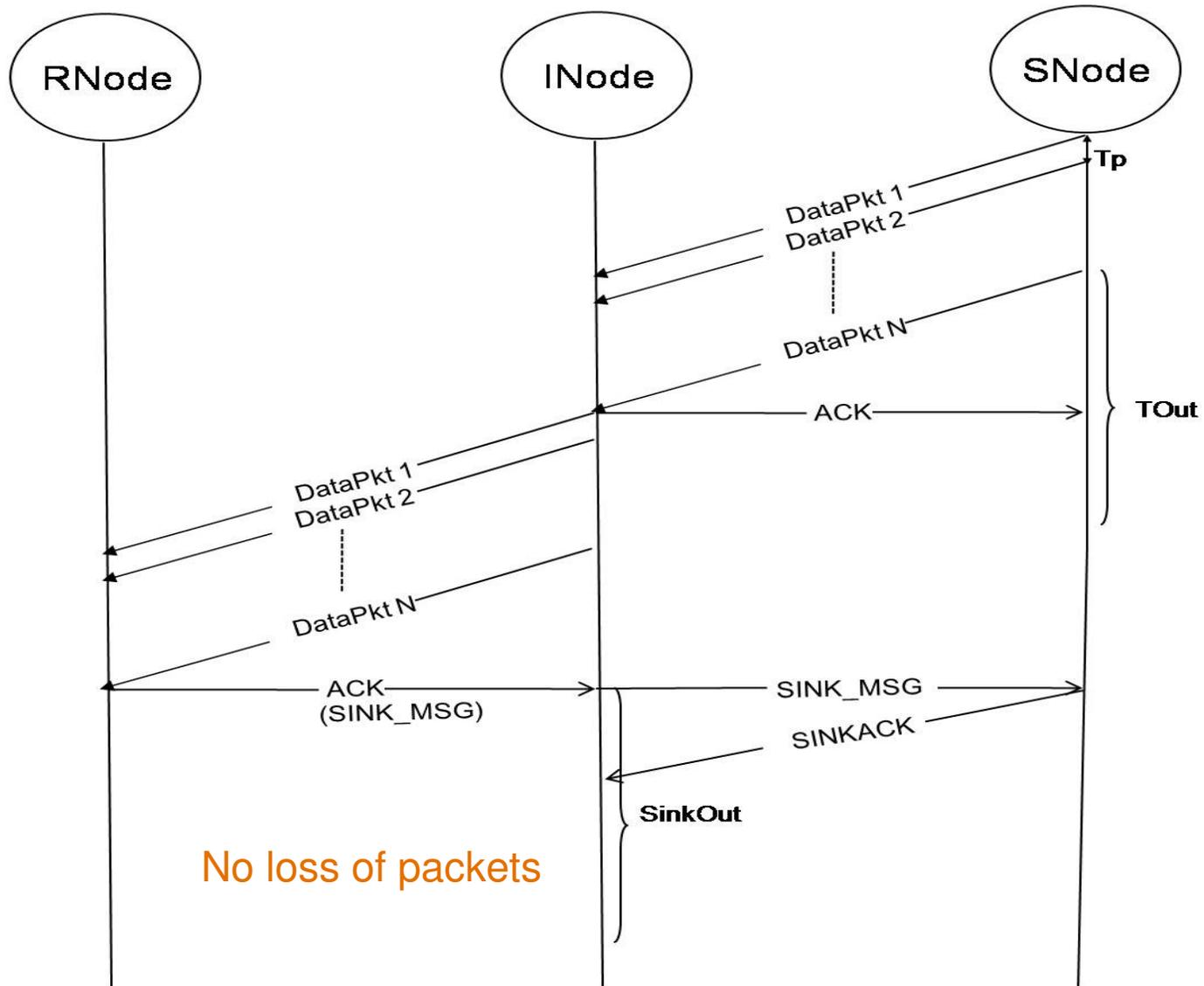


# Protocol Description

## Multi hop data transfer mechanism

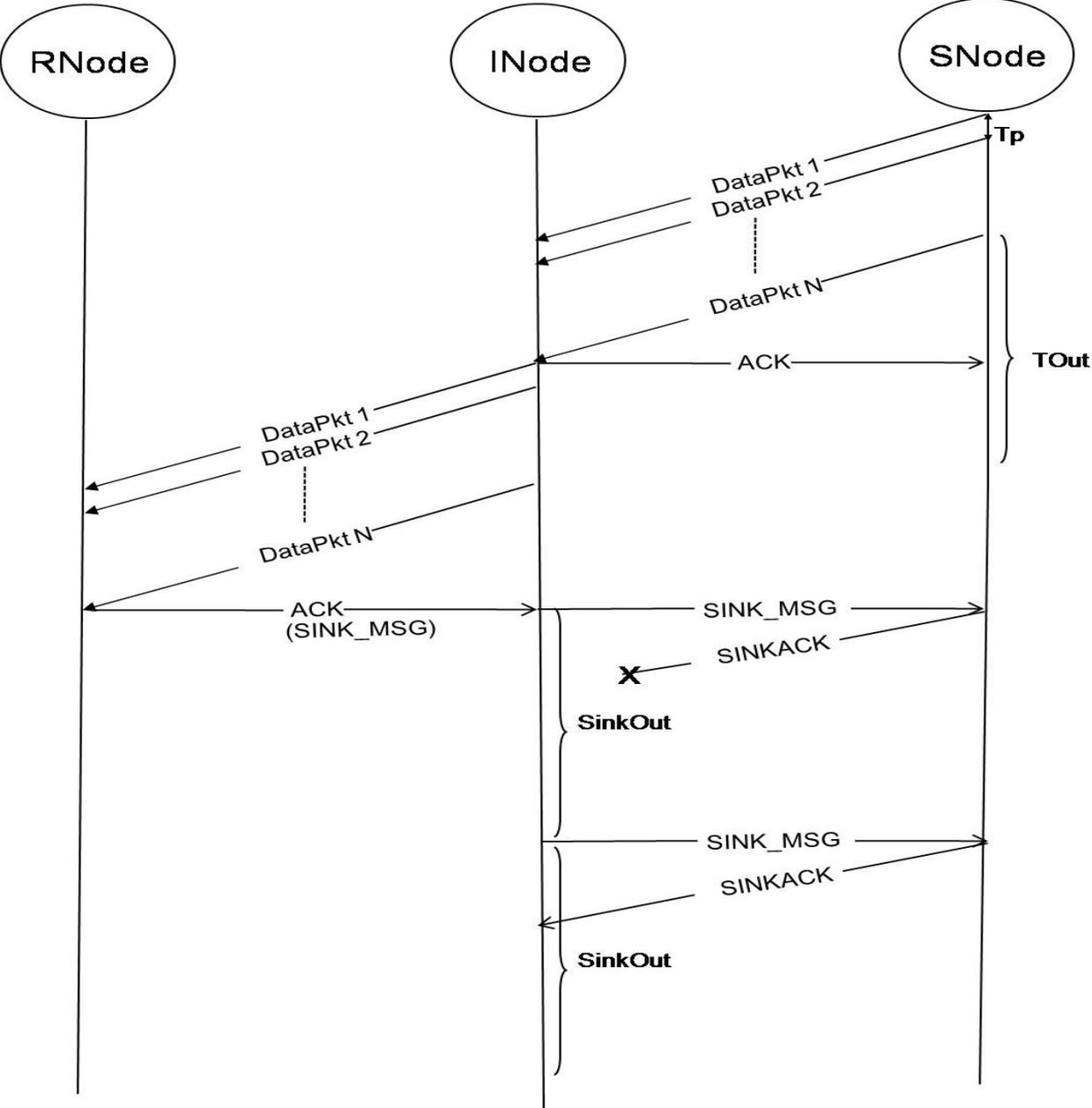


# Multi Hop Data Transfer Recovery of Lost Packets



Contd--

# Multi Hop Data Transfer Recovery of Lost Packets



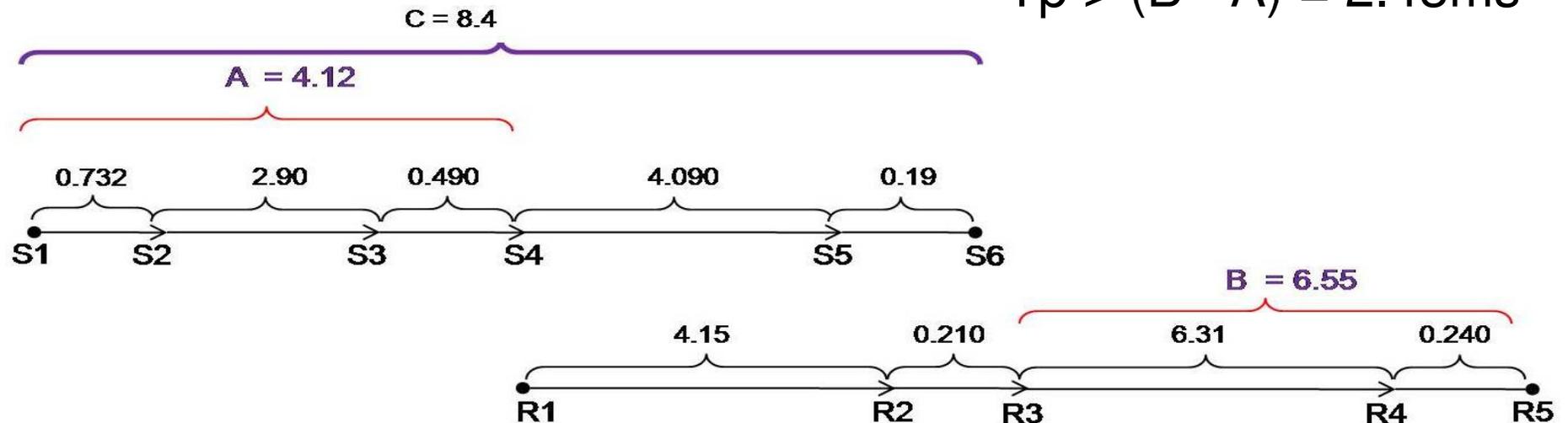
# Flow Control

Sender and receiver side events when a packet is transmitted

Event	Description
S1	Send Command Issued
S2	Start of transmission from Micro-controller to Radio on SPI bus
S3	End of Data Transfer over SPI bus
S4	SFD start i. e. sending a few packets over air
S4	Tx of packet over radio done
S6	SendDone Event triggered

Event	Description
R1	Received SFD interrupt
R2	Complete packet received
R3	Start of Data Transfer from radio to micro-controller over SPI bus
R4	End of Data Transfer over SPI bus
R5	ReceiveEvent Message Triggered

$$T_p > (B - A) = 2.43\text{ms}$$



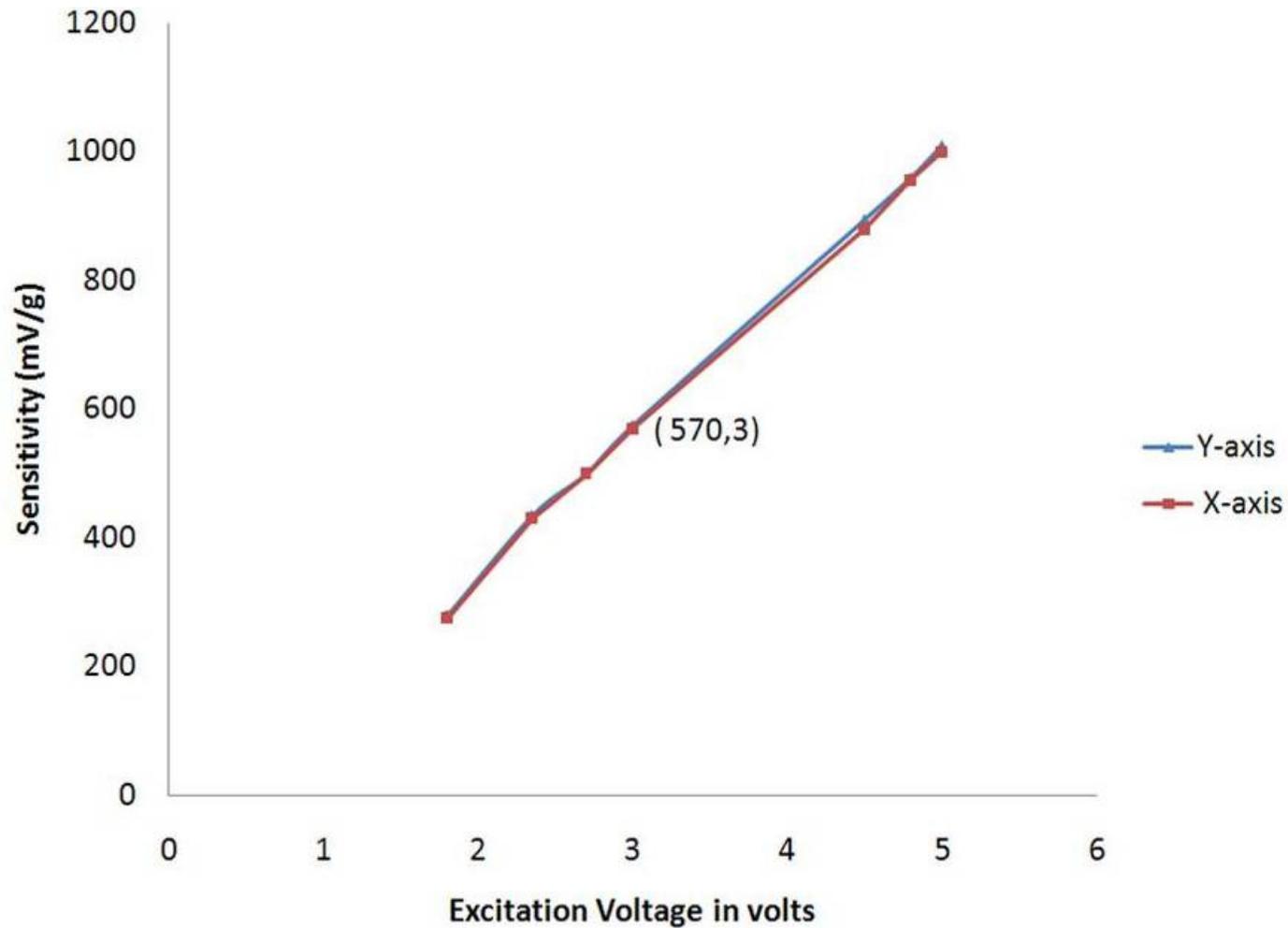
# Experiments and Results

- Sensor calibration
- Experiment on road bridge
- Transport protocol evaluation
- Mobile data transfer

# Sensor Calibration

## Gravity test

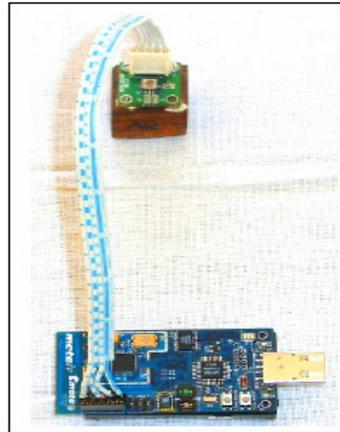
- To find variation of the sensitivity of the accelerometer with excitation voltage



# Sensor Calibration

## Noise level measurement

- To find noise level of the accelerometer
- Experiment was conducted on the air strip
- The accelerometer data was acquired for 20 seconds
- RMS noise level was found as 2.93 milli g which is higher than rms noise level of 0.983 milli g under ideal conditions but much lower than 10 milli g value required by the application

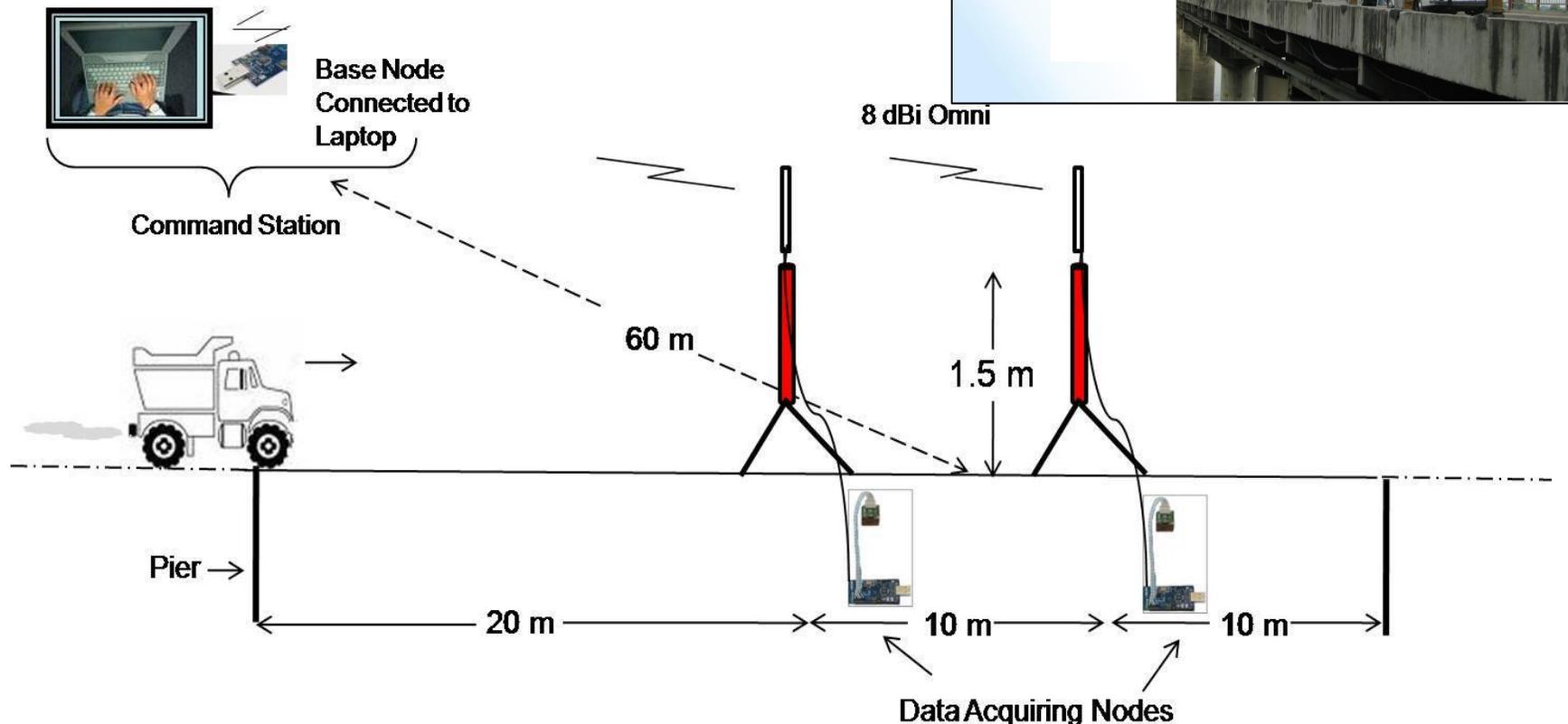


# Experiment on Road Bridge

## Aim of the experiment

- Test the system on actual bridge
- Wanted to demonstrate the system to structural engineers

## Experiment setup

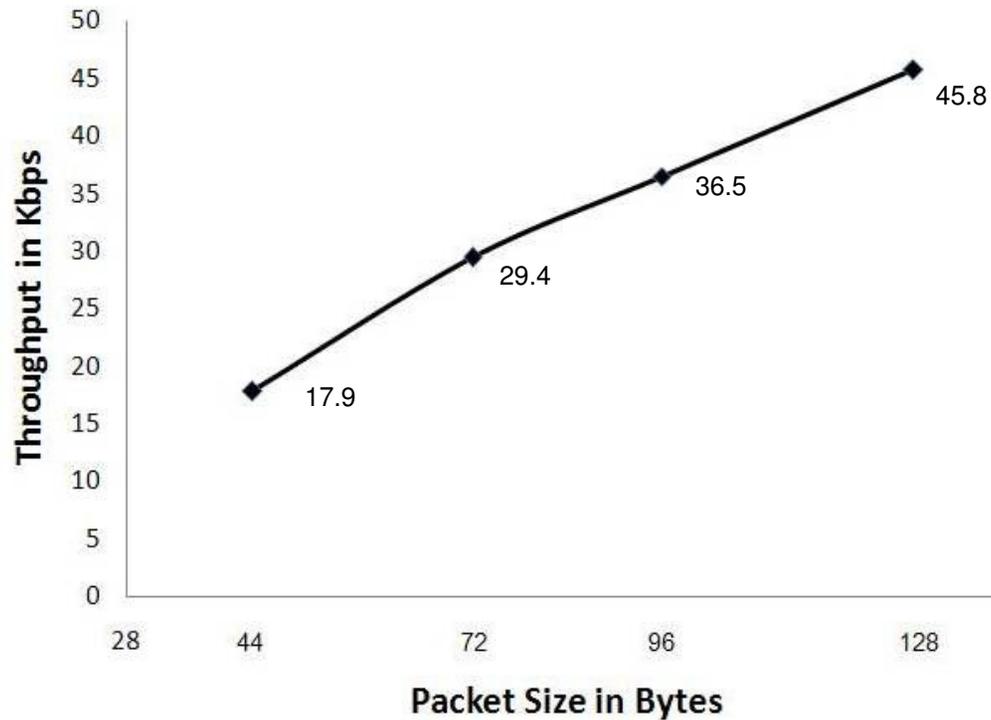
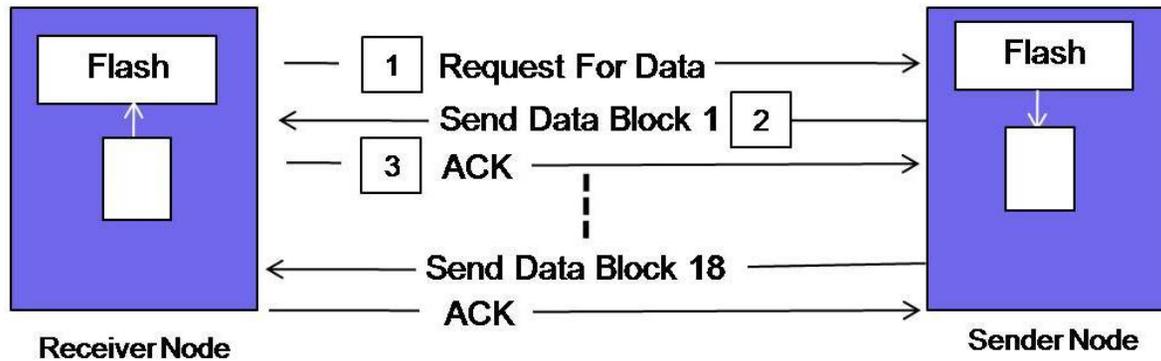


# Transport Protocol Evaluation

- Throughput
- Reliability
- Performance for different data sizes
  - Single hop case
  - Multi hop case
- Performance comparison with PSFQ

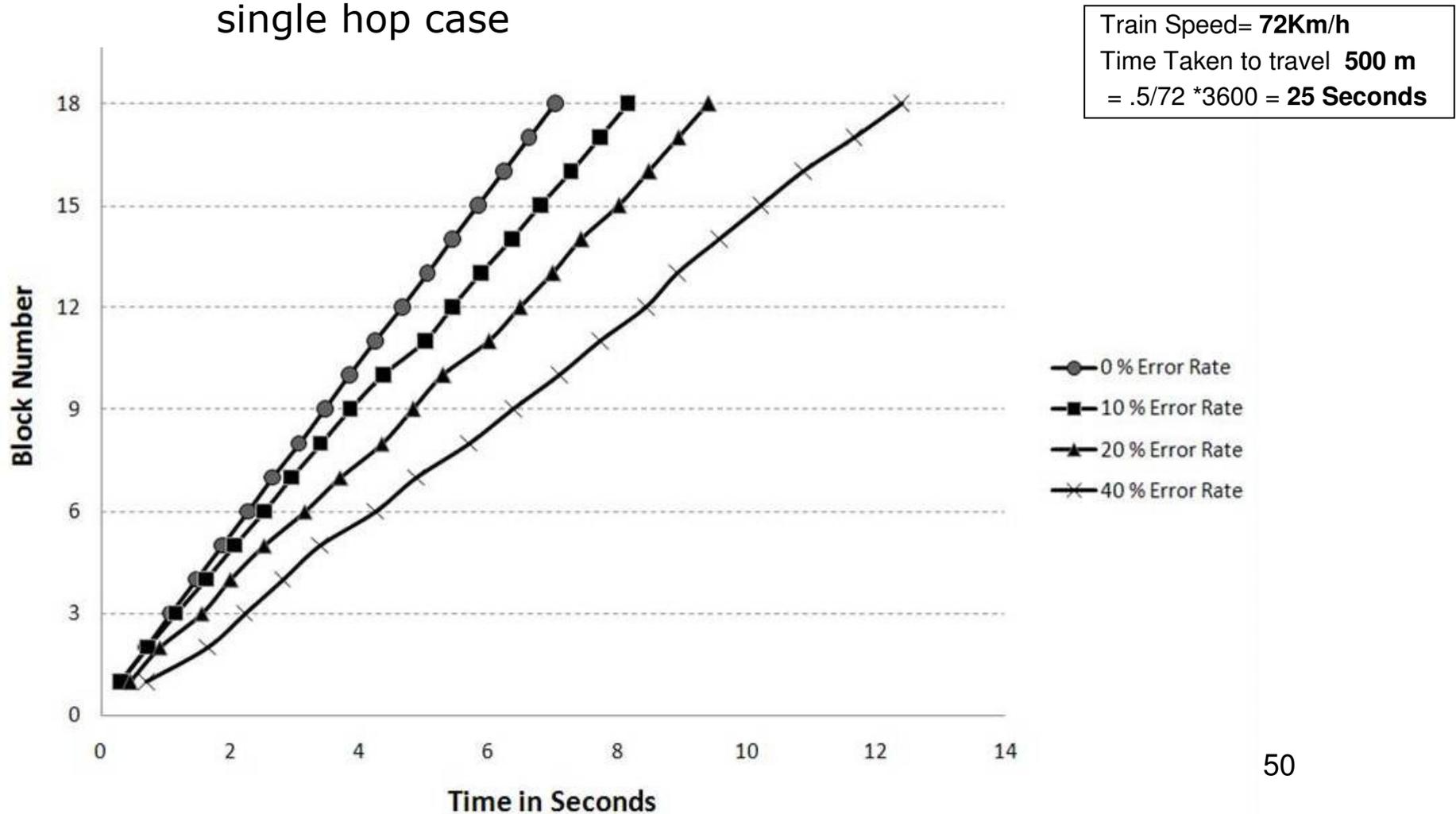
# Throughput Measurement

## Experiment setup and result



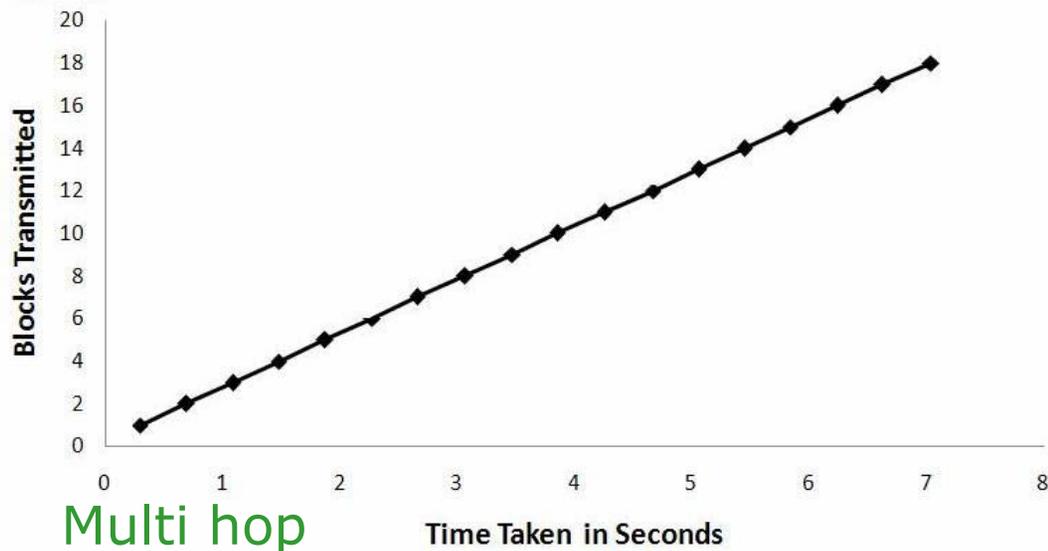
# Reliability

- The system was tested for reliable transfer of data by introducing packet losses up to 80%
- Main aim was to check timely recovery of data in single hop case

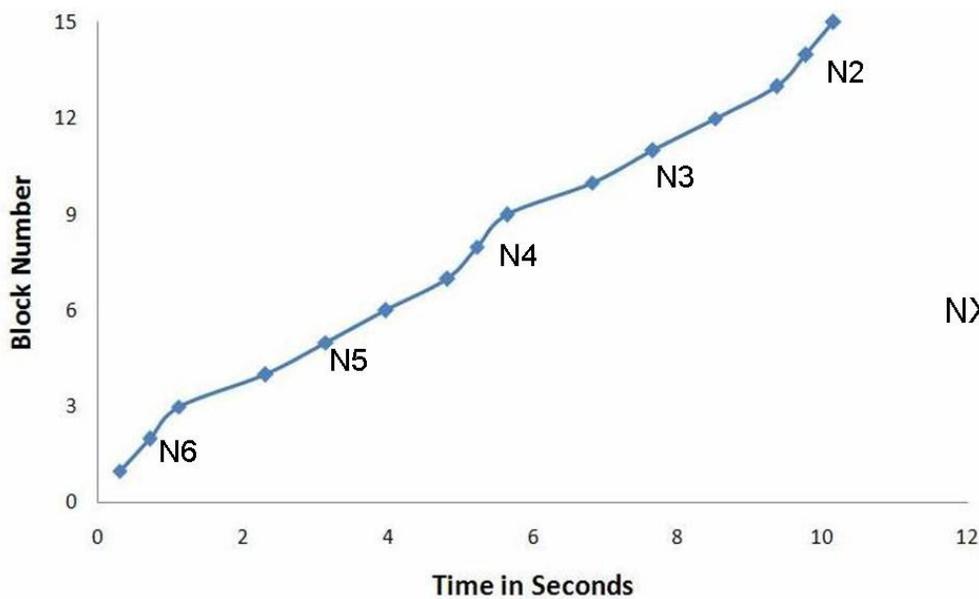


# Performance for Different Data Sizes

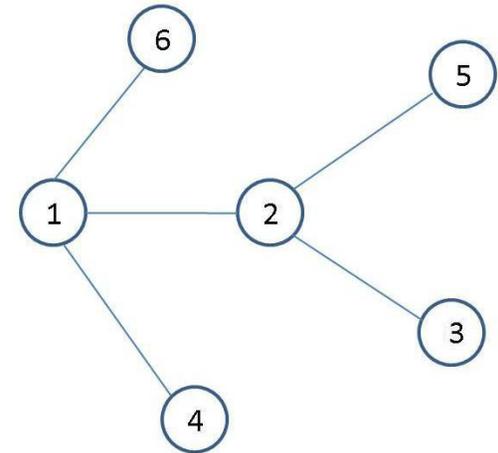
## Single hop



## Multi hop



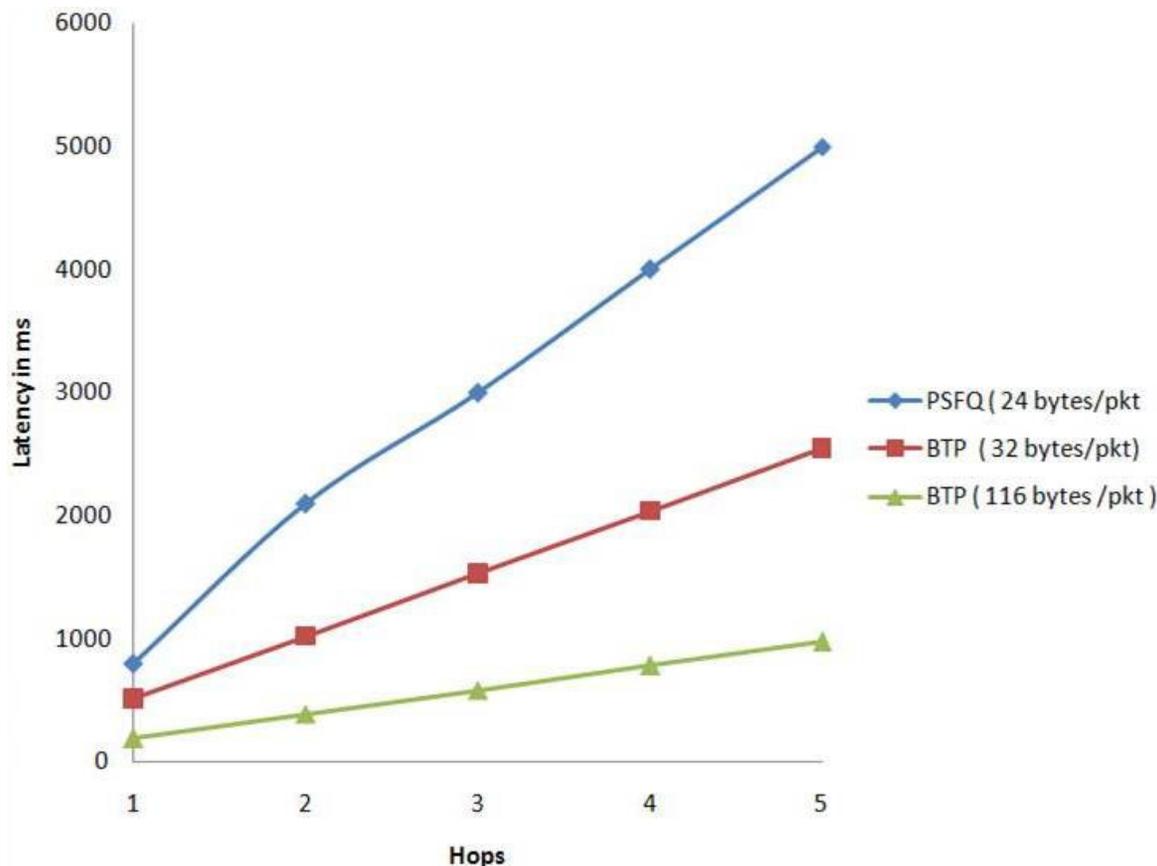
NX : Node X



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# Performance Comparison with PSFQ

- In PSFQ they could not achieve higher transmission rates at 0% error rates due to pump slowly paradigm of the protocol
- Beyond 10% error rates, they could not achieve completion of data transfer even in single hop case
- Due to inter-hop interference the performance of the protocol is very poor
- Minimum latency level they achieve is much higher than achievable in our protocol

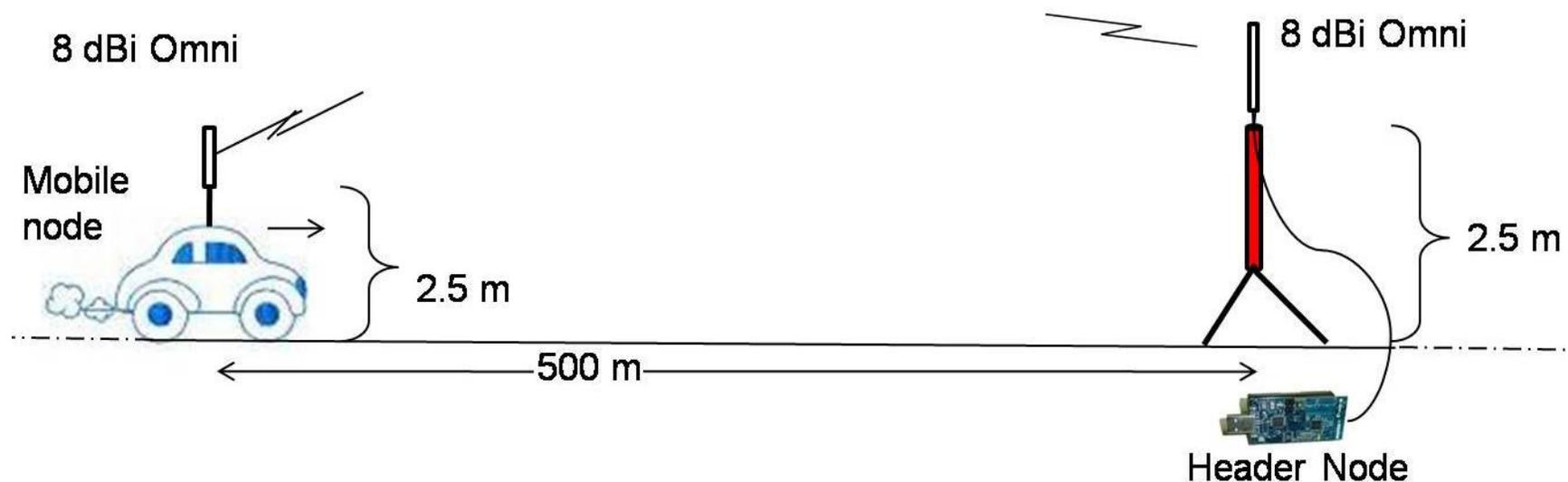


# Mobile Data Transfer

## Aim

- Aim was to see if we can reliably transfer the complete data to mobile node at different speeds in an outdoor environment
- If the data could be reliably uploaded to mobile node within minimum expected contact duration of 25 seconds for train speed of 72 Km/h

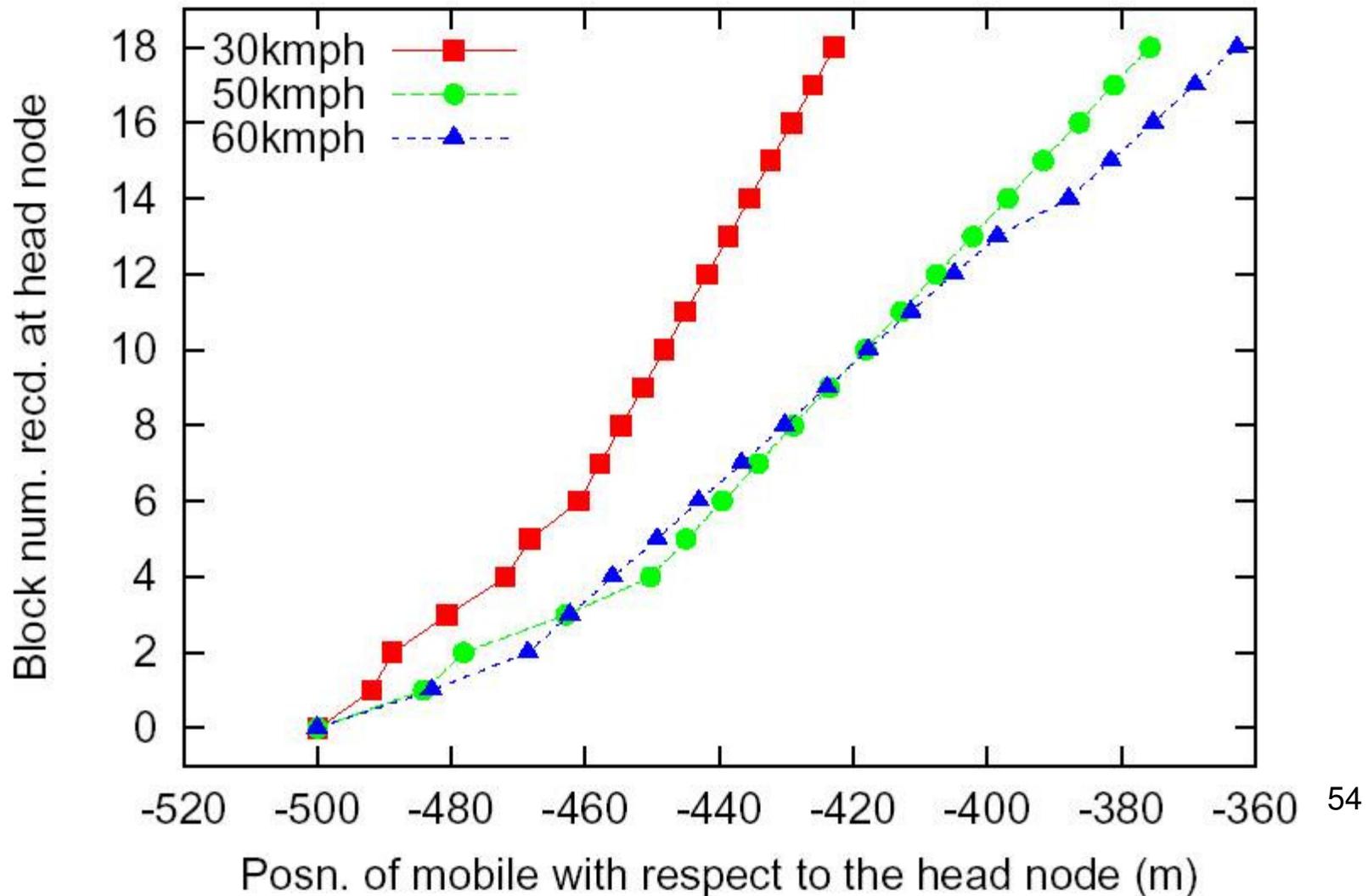
## Experiment setup



# Mobile Data Transfer

## Result

- The data is reliably transferred to mobile node irrespective of its speed
- The data is transferred much before minimum expected contact duration

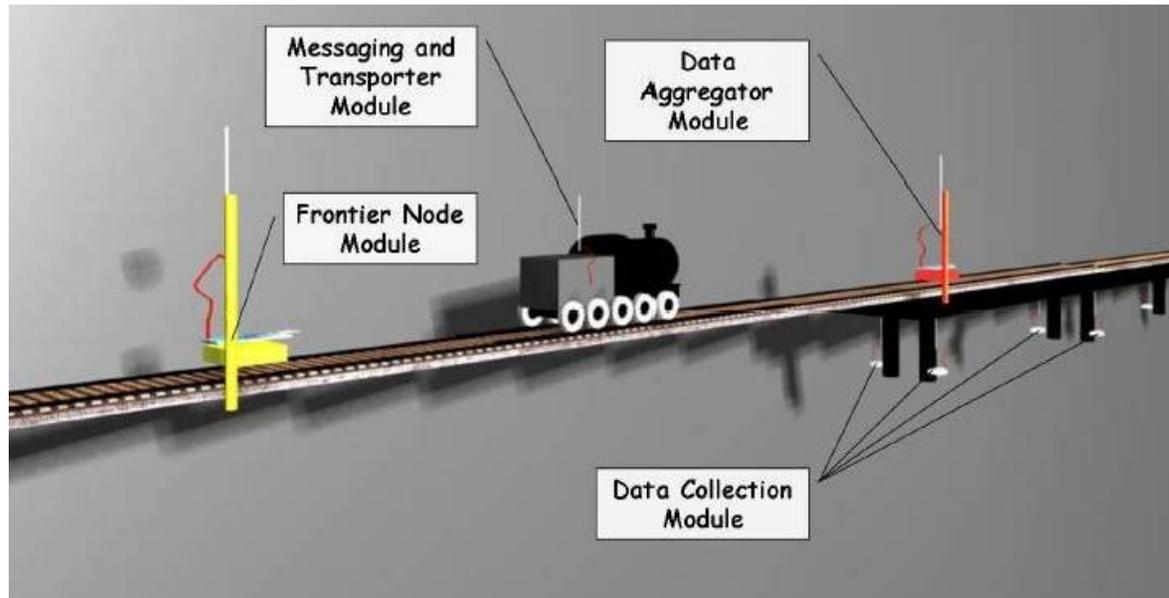


# Past and Related Work

- Previous work on BriMon
- Related work

# Previous Work on BriMon

## Architecture



## Differences between previous architecture and our design

- Platform used
- Complete bridge considered as one element
- Scaling
- Multiple channels
- Frontier nodes
- Power requirements

## Takeaways

- Use same motes and accelerometers
- Same power switching circuits

# Related Work

## Application design

	Habitat Monitoring	WISDEN	Industrial Sensor Network	Volcano Monitoring	BriMon
<b>Deployment Duration</b>	Long Term (6 Months)	Short term	Few Months (2 Months)	Few Weeks (3 Weeks)	Long Term
<b>Architecture</b>	Tiered	Flat	Tiered	Tiered	Flat
<b>Platform</b>	Mica2	Mica2 and Micaz	Micaz and Imotes	Tmotes	Tmotes
<b>Sensors Used</b>	Temperature, Pressure & Humidity	Accelerometers	Accelerometers	Seismo-acoustic sensors	Accelerometers
<b>Data Collection Model</b>	Periodic	Continuous	Periodic	Continuous and Event based	Event based
<b>Mobile Data Transfer</b>	No	No	No	No	Yes
<b>Multi-channel Data Transfer</b>	No	No	No	No	Yes
<b>On Mote Computing</b>	Raw data collection	Raw data collection	Raw data collection	Event detection	Raw data collection, averaging & compaction
<b>Compression</b>	Yes	Yes	No	No	Partial*

\*10 point averaging and compaction

# Related Work

## Transport protocols

Attribute	CODA	ESRT	RMST	PSFQ	GARUDA	SenTCP	BTP
<b>Direction</b>	Upstream	Upstream	Upstream	Downstream	Downstream	Upstream	Upstream
<b>Reliability</b>	No	Yes*	Yes	Yes	Yes	No	Yes

## Conceptual differences between BTP and PSFQ

- PSFQ basically designed for downstream data transfer
- PSFQ follow pump slowly paradigm whereas BTP follows pump quickly paradigm
- PSFQ suffers from inter hop interference where as in BTP there is minimal or no inter hop interference

# Conclusion and Future Scope for Work

## Conclusion

- India has 127000 railway bridges out of 40% are over 100 years old. It is **critical** to monitor the structural health of these bridges
- The system we develop is **easily deployable, and requires minimum maintenance**
- The **protocols and tools** we develop though are application specific can be used for other similar kind of applications in sensor network domain

## Future scope for work

- Start time of data acquisition, by all nodes synchronized but **end time of data acquisition need to be synchronized**
- **Use separate ADC card for data acquisition** from more than one axes at the same time
- **Implementation of LZW compression** to further reduce the amount of data that need to be transferred.

# Questions

**Thank you !!**